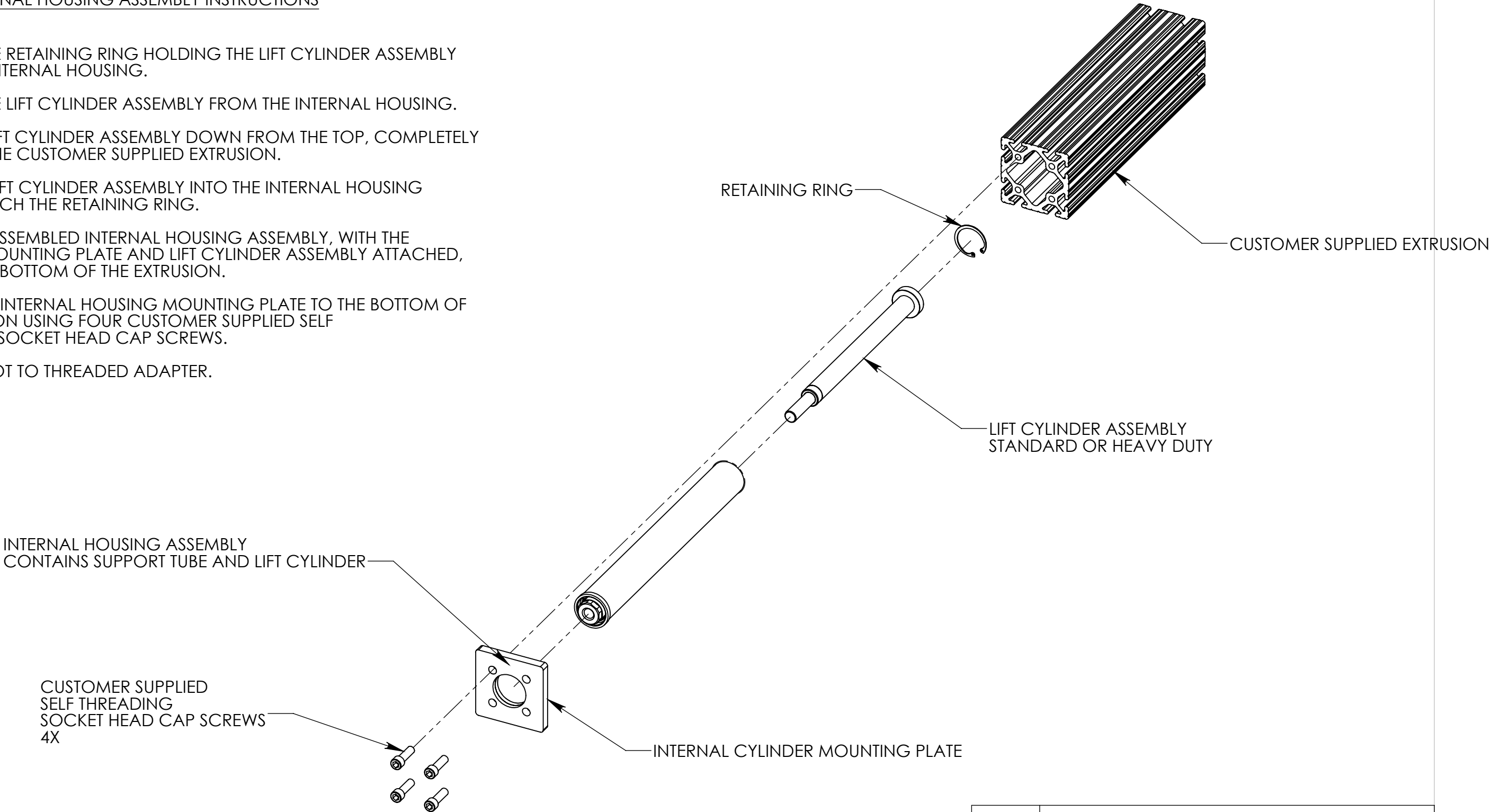




11 SERIES INTERNAL HOUSING ASSEMBLY INSTRUCTIONS

1. REMOVE THE RETAINING RING HOLDING THE LIFT CYLINDER ASSEMBLY INSIDE THE INTERNAL HOUSING.
2. REMOVE THE LIFT CYLINDER ASSEMBLY FROM THE INTERNAL HOUSING.
3. DROP THE LIFT CYLINDER ASSEMBLY DOWN FROM THE TOP, COMPLETELY THROUGH THE CUSTOMER SUPPLIED EXTRUSION.
4. INSERT THE LIFT CYLINDER ASSEMBLY INTO THE INTERNAL HOUSING AND REATTACH THE RETAINING RING.
5. INSERT THE ASSEMBLED INTERNAL HOUSING ASSEMBLY, WITH THE INTERNAL MOUNTING PLATE AND LIFT CYLINDER ASSEMBLY ATTACHED, UP INTO THE BOTTOM OF THE EXTRUSION.
6. ATTACH THE INTERNAL HOUSING MOUNTING PLATE TO THE BOTTOM OF THE EXTRUSION USING FOUR CUSTOMER SUPPLIED SELF THREADING SOCKET HEAD CAP SCREWS.
7. ATTACH FOOT TO THREADED ADAPTER.



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		REV	DESCRIPTION								
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								REV BY:			
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