1. Pump should be mounted to structure so that the pump crank is easily accessible by user in its folded position.

2. Use 1/4-20 screws to mount “D” style cylinder to structure.

**IMPORTANT NOTE:** Cylinder mounting screw thread engagement should not exceed .25 in (6.4 mm). Overall screw length can be determined by adding “W” + .25 in (6.4 mm).**

3. Minimum flexible tubing bend radius = 1 in (25.4 mm).

4. To avoid damage to flexible tubing, take special care to route tubing away from sharp edges, moving parts and/or the user. Flexible tubing can be affixed to structure with cable or wire carrying clips.

**IMPORTANT NOTE:** CLIPS MUST NOT CLAMP ONTO OR GRIP TUBING IN ANY MANNER.**

5. Coil excess flexible tubing near the backside of the pump to avoid damage. To remove excess tubing, consult factory for instructions.

**IMPORTANT NOTE:** LOAD MUST BE EVENLY DISTRIBUTED OVER ALL CYLINDERS.**
1. Motorized pump should be mounted towards the backside of the structure as shown above to protect it from damage. Motor switch should be mounted so that it is easily accessible to the user.
2. Use 1/4-20 screws to mount “D” style cylinder to structure.

**IMPORTANT NOTE:** Cylinder mounting screw thread engagement should not exceed .25 in (6.4 mm). Overall screw length can be determined by adding “W” + .25 in (6.4 mm).**
3. Minimum flexible tubing bend radius = 1 in (25.4 mm).
4. To avoid damage to flexible tubing, take special care to route tubing away from sharp edges, moving parts and/or the user. Flexible tubing can be affixed to structure with cable or wire carrying clips.

**IMPORTANT NOTE: CLIPS MUST NOT CLAMP INTO OR GRIP TUBING IN ANY MANNER.**
5. Coil excess flexible tubing near the backside of the pump to avoid damage. To remove excess tubing, consult factory for instructions.

**IMPORTANT NOTE: LOAD MUST BE EVENLY DISTRIBUTED OVER ALL CYLINDERS.**
Dyna-Lift Application Guide: Aluminium Extrusion
(Internal Mount Only)

1. Remove the retaining ring holding the lift cylinder assembly inside the internal housing.

**IMPORTANT NOTE: DO NOT DISCONNECT TUBE LINE.**

2. Remove the lift cylinder assembly from the internal housing.

3. Drop the lift cylinder assembly down the top, completely through the customer supplied extrusion.

**IMPORTANT NOTE: EXTRUSION IS CUSTOMER SUPPLIED.**

4. Insert the lift cylinder assembly into the internal housing and reattach the retaining ring.

5. Insert the assembled internal housing, with the internal mounting plate and lift cylinder assembly attached, up into the bottom of the extrusion.

6. Attach the internal housing mounting plate to the bottom of the extrusion using four (4) customer supplied self-threading socket head screws.

**IMPORTANT NOTE: SELF-THREADING SOCKET HEAD SCREWS ARE CUSTOMER SUPPLIED.**

7. Attach foot to threaded adapter.