

SBN Pendant Pushbutton Station

Technical Manual



MAGNETEK
MATERIAL HANDLING

Part Number: 126-11176 R2
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Table of Contents

Service Contact Information	3
Preface and Safety	4
Product Safety Information.....	4
Product Warranty Information	4
DANGER, WARNING, CAUTION, and NOTE Statements.....	5
Product Technical Specifications	6
Features	6
Pendant Electrical Rating.....	6
Pendant Environmental Rating	6
Durability	6
Agency Approvals	6
Cable Specifications for Pendant.....	6
Wired Pendant Cable Specifications.....	6
Standard Pendant Station Information	7
Catalog Numbers	7
Standard Configuration Labeling.....	10
Enclosure Dimensions and Weights	11
Pendant Cables	12
Catalog Numbers	12
Spare Parts and Accessories	13
Catalog Numbers	13
Enclosures and Top Matrix	15
Label Sheets	15
Actual Label Sheets	15
Image Reference Numbers	16
Switch Information.....	17
Appendices.....	18
Appendix 1: Switch Schematics	18
Appendix 2: Switch Compatibility Matrix	21
Appendix 3: Switch Travel and Forces	22
Power Switches.....	22
Motion Switches	22
Appendix 4: Configured Pendant Sheet.....	23

Service Contact Information

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Preface and Safety

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Product Safety Information

Magnetek, Inc. (Magnetek) offers a broad range of radio remote control products, control products and adjustable frequency drives, industrial braking systems, and power delivery products for material handling applications. This manual has been prepared by Magnetek to provide information and recommendations for the installation, use, operation and service of Magnetek's material handling products and systems (Magnetek Products). Anyone who uses, operates, maintains, services, installs or owns Magnetek Products should know, understand and follow the instructions and safety recommendations in this manual for Magnetek Products.

The recommendations in this manual do not take precedence over any of the following requirements relating to cranes, hoists, lifting devices or other equipment which use or include Magnetek Products:

- Instructions, manuals, and safety warnings of the manufacturers of the equipment where the Magnetek Products are used,
- Plant safety rules and procedures of the employers and the owners of the facilities where the Magnetek Products are being used,
- Regulations issued by the Occupational Health and Safety Administration (OSHA),
- Applicable local, state, provincial, or federal codes, ordinances, standards and requirements, or
- Safety standards and practices for the industries in which Magnetek Products are used.

This manual does not include or address the specific instructions and safety warnings of these manufacturers or any of the other requirements listed above. It is the responsibility of the owners, users and operators of the Magnetek Products to know, understand and follow all of these requirements. It is the responsibility of the employer to make its employees aware of all of the above listed requirements and to make certain that all operators are properly trained.

No one should use Magnetek Products prior to becoming familiar with and being trained in these requirements and the instructions and safety recommendations for this manual.

Product Warranty Information

Magnetek, hereafter referred to as Company, assumes no responsibility for improper programming of a device (such as a drive or radio) by untrained personnel. A device should only be programmed by a trained technician who has read and understands the contents of the relevant manual(s). Improper programming of a device can lead to unexpected, undesirable, or unsafe operation or performance of the device. This may result in damage to equipment or personal injury. Company shall not be liable for economic loss, property damage, or other consequential damages or physical injury sustained by the purchaser or by any third party as a result of such programming. Company neither assumes nor authorizes any other person to assume for Company any other liability in connection with the sale or use of this product.

For information on Magnetek's product warranties by product type, please visit www.magnetek.com.

DANGER, WARNING, CAUTION, and NOTE Statements

Read and understand this manual before installing, operating, or servicing this product. Install the product according to this manual and local codes.

The following conventions indicate safety messages in this manual. Failure to heed these messages could cause fatal injury or damage products and related equipment and systems.



DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.



WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: A NOTE statement is used to notify people of installation, operation, programming, or maintenance information that is important, but not hazard-related.

Product Technical Specifications

Features

- Light weight and slim enclosures
- Variable composition stations
- Removable button caps and mark plates

Pendant Electrical Rating

- General Use: Power rating: 3A, 250VAC, 50/60 Hz
- Heavy Duty: A300/AC-15
 - Rating codes for a-c control-circuit contacts at 50/60 Hz:
 - Make 60A, Break 6A at 120V
 - Make 30A, Break 3A at 240V

Pendant Environmental Rating

- Ambient Air Temperature: Min. of -5°C (no freezing); Max. of 40°C

Durability

- Enclosure
 - Material: Polycarbonate
 - Color: Yellow (Munsell 2.5Y8/12)
 - UV rated outdoor application

Agency Approvals

- UL508
- CSA C22.2 No. 14

Cable Specifications for Pendant

- Applicable Wire: AWG 16-18 (0.81-1.32mm²)

Wired Pendant Cable Specifications

- AWG 16, 65/34 bare copper
- PVC yellow insulation
- Diameter for strain relief: 1/16" diameter, 7x7 galvanized aircraft cable
- UL VW-1, 600V
- CSA FT-1, 600V
- Temperature: -40°C to 90°C

Standard Pendant Station Information

Catalog Numbers

2-Button	2-Button - Momentary On/Off	SBN-2-WB
	2-Button - Maintained On/Off	SBN-2-WH
	2-Button - All Single-Speed	SBN-2-WA
	2-Button - All Two-Speed	SBN-2-WS
	2-Button - All Three-Speed	SBN-2-WT
3-Button	3-Button - Single-Speed with Emergency Stop (Rotate to Release)	SBN-3-WE
	3-Button - Two-Speed with Emergency Stop (Rotate to Release)	SBN-3-WES
	3-Button - Three-Speed with Emergency Stop (Rotate to Release)	SBN-3-WET
4-Button	4-Button - (2) Single-Speed with Momentary On/Off	SBN-4-WB
	4-Button - (2) Two-Speed with Momentary On/Off	SBN-4-WBS
	4-Button - (2) Three-Speed with Momentary On/Off	SBN-4-WBT
	4-Button - (2) Single-Speed with Maintained On/Off	SBN-4-WH
	4-Button - (2) Two-Speed with Maintained On/Off	SBN-4-WHS
	4-Button - (2) Three-Speed with Maintained On/Off	SBN-4-WHT
	4-Button - All Single-Speed	SBN-4-WA
	4-Button - All Two-Speed	SBN-4-WS
	4-Button - All Three-Speed	SBN-4-WT
5-Button	5-Button - (2) Single-Speed with Emergency Stop (Rotate to Release)	SBN-5-WE
	5-Button - (2) Two-Speed with Emergency Stop (Rotate to Release)	SBN-5-WES
	5-Button - (2) Three-Speed with Emergency Stop (Rotate to Release)	SBN-5-WET
6-Button	6-Button - (4) Single-Speed with Momentary On/Off	SBN-6-WB
	6-Button - (4) Two-Speed with Momentary On/Off	SBN-6-WBS
	6-Button - (4) Three-Speed with Momentary On/Off	SBN-6-WBT
	6-Button - (4) Single-Speed with Maintained On/Off	SBN-6-WH
	6-Button - (4) Two-Speed with Maintained On/Off	SBN-6-WHS
	6-Button - (4) Three-Speed with Maintained On/Off	SBN-6-WHT
	6-Button - All Single-Speed	SBN-6-WA
	6-Button - All Two-Speed	SBN-6-WS
	6-Button - All Three-Speed	SBN-6-WT

7-Button	7-Button - (3) Single-Speed with Emergency Stop (Rotate to Release)	SBN-7-WE
	7-Button - (3) Two-Speed with Emergency Stop (Rotate to Release)	SBN-7-WES
	7-Button - (3) Three-Speed with Emergency Stop (Rotate to Release)	SBN-7-WET
8-Button	8-Button - (6) Single-Speed with Momentary On/Off	SBN-8-WB
	8-Button - (6) Two-Speed with Momentary On/Off	SBN-8-WBS
	8-Button - (6) Three-Speed with Momentary On/Off	SBI-8-WBT
	8-Button - (6) Single-Speed with Maintained On/Off	SBN-8-WH
	8-Button - (6) Two-Speed with Maintained On/Off	SBN-8-WHS
	8-Button - (6) Three-Speed with Maintained On/Off	SBI-8-WHT
	8-Button - All Single-Speed	SBN-8-WA
	8-Button - All Two-Speed	SBN-8-WS
	8-Button - All Three-Speed	SBI-8-WT
8-Button Tandem	8-Button Tandem - (6) Single-Speed with Momentary On/Off	SBIT-8-WB
	8-Button Tandem - (6) Two-Speed with Momentary On/Off	SBIT-8-WBS
	8-Button Tandem - (6) Three-Speed with Momentary On/Off	SBIT-8-WBT
	8-Button Tandem - (6) Single-Speed with Maintained On/Off	SBIT-8-WH
	8-Button Tandem - (6) Two-Speed with Maintained On/Off	SBIT-8-WHS
	8-Button Tandem - (6) Three-Speed with Maintained On/Off	SBIT-8-WHT
	8-Button Tandem - All Single-Speed	SBIT-8-WA
	8-Button Tandem - All Two-Speed	SBIT-8-WS
	8-Button Tandem - All Three-Speed	SBIT-8-WT
10-Button	10-Button - (8) Single-Speed with Momentary On/Off	SBN-10-WB
	10-Button - (8) Two-Speed with Momentary On/Off	SBN-10-WBS
	10-Button - (8) Three-Speed with Momentary On/Off	SBN-10-WBT
	10-Button - (8) Single-Speed with Maintained On/Off	SBN-10-WH
	10-Button - (8) Two-Speed with Maintained On/Off	SBN-10-WHS
	10-Button - (8) Three-Speed with Maintained On/Off	SBN-10-WHT
	10-Button - All Single-Speed	SBN-10-WA
	10-Button - All Two-Speed	SBN-10-WS
	10-Button - All Three-Speed	SBN-10-WT

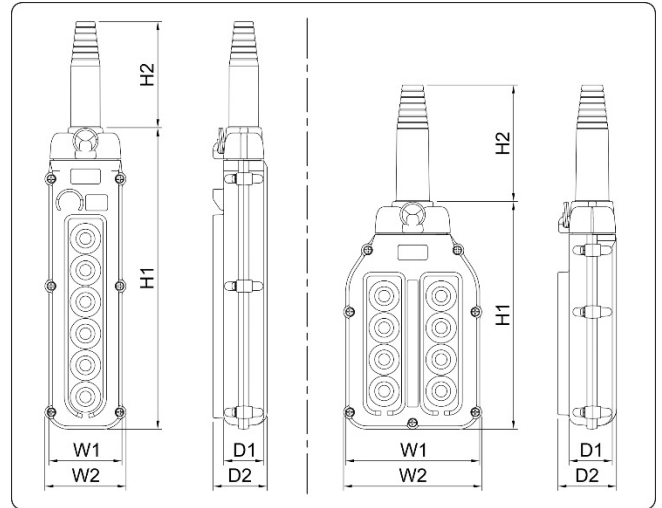
12-Button	12-Button - (10) Single-Speed with Momentary On/Off	SBN-12-WB
	12-Button - (10) Two-Speed with Momentary On/Off	SBN-12-WBS
	12-Button - (10) Three-Speed with Momentary On/Off	SBN-12-WBT
	12-Button - (10) Single-Speed with Maintained On/Off	SBN-12-WH
	12-Button - (10) Two-Speed with Maintained On/Off	SBN-12-WHS
	12-Button - (10) Three-Speed with Maintained On/Off	SBN-12-WHT
	12-Button - All Single-Speed	SBN-12-WA
	12-Button - All Two-Speed	SBN-12-WS
	12-Button - All Three-Speed	SBN-12-WT

Standard Configuration Labeling

Standard Button Labeling for Power Pendant Configuration								
2-Button	3-Button	4-Button	5-Button	6-Button	7-Button	8-Button	10-Button	12-Button
ON	E-Stop Button	ON	E-Stop Button	ON	E-Stop Button	ON	ON	ON
OFF	UP	OFF	UP	OFF	UP	OFF	OFF	OFF
	DOWN	UP	DOWN	UP	DOWN	UP	UP	UP
		DOWN	RIGHT	DOWN	RIGHT	DOWN	DOWN	DOWN
			LEFT	RIGHT	LEFT	RIGHT	UP	UP
				LEFT	FWD	LEFT	DOWN	DOWN
					REV	FWD	RIGHT	RIGHT
						REV	LEFT	LEFT
							FWD	FWD
							REV	REV
								CLOSE
								OPEN

Standard Button Labeling for Motion Pendant Configuration								
2-Button	3-Button	4-Button	5-Button	6-Button	7-Button	8-Button	10-Button	12-Button
UP	START	UP	START	UP	START	UP	ON	ON
DOWN	UP	DOWN	UP	DOWN	UP	DOWN	OFF	OFF
	DOWN	RIGHT	DOWN	RIGHT	DOWN	UP	UP	UP
		LEFT	RIGHT	LEFT	RIGHT	DOWN	DOWN	DOWN
			LEFT	FWD	LEFT	RIGHT	UP	UP
				REV	FWD	LEFT	DOWN	DOWN
					REV	FWD	RIGHT	RIGHT
						REV	LEFT	LEFT
							FWD	FWD
							REV	REV
								CLOSE
								OPEN

Enclosure Dimensions and Weights



Enclosure (Model)	Dimensions							Cable size diameter
	Weight	H1	H2	W1	W2	D1	D2	
2 Button (SBN-2-W)	0.7 lb.	134.5mm (5.30")	90.5mm (3.56")	69mm (2.72")	77mm (3.03")	38mm (1.50")	51mm (2.01")	8 - 17mm (0.315" - 0.669")
3 Button (SBN-3-W)	0.8 lb.	167.5mm (6.59")						
4 Button (SBN-4-W)	1.0 lb.	198.5mm (7.81")						
5 Button (SBN-5-W)	1.1 lb.	229.5mm (9.04")	100.5mm (3.96")	110.5mm (4.35")	81mm (3.19")		51.5mm (2.03")	13 - 22mm (0.512" - 0.866")
6 Button (SBN-6-W)	1.4 lb.	285.5mm (11.24")						
7 Button (SBN-7-W)	1.5 lb.	315.5mm (12.42")						
8 Button (SBN-8-W)	1.6 lb.	345.5mm (13.60")						
10 Button (SBN-10-W)	2.0 lb.	405.5mm (15.96")						
12 Button (SBN-12-W)	2.4 lb.	470.5mm (18.52")	120.5mm (4.74")	76mm (2.99")	84mm (3.31")			
8 Button Tandem (SBIT-8-W)	1.6 lb.	215.5mm (8.48")	110.5mm (4.35")	119mm (4.69")	131mm (5.16")	41mm (1.61")	55.5mm (2.19")	15 - 25.5mm (0.591" - 1.004")

Pendant Cables

Catalog Numbers

Description	Catalog Number
16 Awg 8 Conductor with External Strain Relief	R-16/8SR
16 Awg 12 Conductor with External Strain Relief	R-16/12SR
16 Awg 16 Conductor with External Strain Relief	R-16/16SR
16 Awg 24 Conductor with External Strain Relief	R-16/24SR
16 Awg 8 Conductor without Strain Relief	R-16/8
16 Awg 12 Conductor without Strain Relief	R-16/12
16 Awg 16 Conductor without Strain Relief	R-16/16
16 Awg 24 Conductor without Strain Relief	R-16/24

Spare Parts and Accessories

Catalog Numbers

Description	Catalog Number
Single-Speed 2-Button Switch (NO per button)*	SBU-A-B
Single-Speed 2-Button Switch (2 NO per button)*	SBU-2A-B
Single-Speed 2-Button Switch (NO/NC per button)*	SBU-AB-B
Single-Speed 2-Button Switch (NO+NO/NC+NC per button)*	SBIU-2A2B-B
Two-Speed 2-Button Switch*	SBU-S-B
Three-Speed 2-Button Switch*	SBIU-T2-B
Momentary On/Off 2-Button Switch*	SBU-B-B
Maintained On/Off 2-Button Switch (NO)*	SBU-H2-B
Maintained On/Off 2-Button Switch (NO/NC)*	SBU-H3-B
Single-Speed 1-Button Switch (NO)*	SBIU-A1-B
Single-Speed 1-Button Switch (NO/NC)*	SBIU-AB1-B
2-Position Key Switch*	SBIU-KS2-B
4-Position Key Switch*	SBIU-KS4-B
2-Position Selector Switch*	SBIU-L2-B
3-Position Selector Switch (NC in Center Position)*	SBIU-L3-B
3-Position Selector Switch (NO in Center Position)*	SBIU-L3B-B
Mushroom Head Emergency Stop Device (Rotate to Release)*	SBIU-E-B
Buzzer Switch (Mounts in Upper Left)*	SBU-BzS-B
Red Pilot Light (Mounts in Upper Left)*	PLH-120R
Green Pilot Light (Mounts in Upper Left)*	PLH-120G
Yellow (Orange) Pilot Light (Mounts in Upper Left)*	PLH-120Y
Transparent Pilot Light (Mounts in Upper Left)*	PLH-120T
Buzzer Switch (Mounts in Standard hole)*	SBU-BzSX-B
Red Pilot Light (Mounts in Standard hole)*	PLX-120R
Green Pilot Light (Mounts in Standard hole)*	PLX-120G
Yellow (Orange) Pilot Light (Mounts in Standard hole)*	PLX-120Y
Transparent Pilot Light (Mounts in Standard hole)*	PLX-120T
2-Button Enclosure front & back with gasket and hardware	SBN-AE2
3-Button Enclosure front & back with gasket and hardware	SBN-AE3
4-Button Enclosure front & back with gasket and hardware	SBN-AE4
5-Button Enclosure front & back with gasket and hardware	SBN-AE5
6-Button Enclosure front & back with gasket and hardware	SBN-AE6

*see Appendix 1: Switch Schematics for more information.

Description	Catalog Number
7-Button Enclosure front & back with gasket and hardware	SBN-AE7
8-Button Enclosure front & back with gasket and hardware	SBN-AE8
8-Button Tandem Enclosure front & back with gasket and hardware	SBIT-AE8
10-Button Enclosure front & back with gasket and hardware	SBN-AE10
12-Button Enclosure front & back with gasket and hardware	SBN-AE12
Enclosure Top Assembly fits 2-6 Button pendants & 6.5-15.5mm Cables	SBN-ATOPA
Enclosure Top Assembly fits 2-6 Button pendants & 11.5-20.5mm Cables	SBN-ATOPB
Enclosure Top Assembly fits 7, 8, and 10 Button pendants & 13.5-24.0mm Cables	SBN-ATOPC
Enclosure Top Assembly fits 12 Button pendants & 15.5-26.0mm Cables	SBN-ATOPD
Cable Armor only, fits 2-6 Button pendants & 6.5-15.5mm Cables	SBN-PARMA
Cable Armor only, fits 2-6 Button pendants & 11.5-20.5mm Cables	SBN-PARMB
Cable Armor only, fits 7, 8, and 10 Button pendants & 13.5-24.0mm Cables	SBN-PARMC
Cable Armor only, fits 12 Button pendants & 15.5-26.0mm Cables	SBN-PARMD
Button Cap Assembly Red	WC-RS
Button Cap Assembly Green	WC-GS
Button Cap Assembly Black	WC-BS
Clear Acrylic Marker Plate with Standard Legend Sheet**	LENS-CA
Auxiliary Cable Armor 8-13mm	HAI-7
Auxiliary Cable Armor 13-17mm	HAI-12
Auxiliary Cable Armor 17-27.5mm	HAI-16
Key Ring	009-4008
Dog Clip	009-4036
Thimble	003-2051
Pendant Warning Label	001-9999

**see Appendix 1: Switch Schematics for more information.*

***see Label Sheet Images for more information.*

Enclosures and Top Matrix

# of Holes	Model	Enclosure Catalog #	ENC TYPE	TOP & AUX , SP	
2	SBN-2-W	#SBN-AE2	STD	#SBN-ATOPA	
3	SBN-3-W	#SBN-AE3			
4	SBN-4-W	#SBN-AE4			
5	SBN-5-W	#SBN-AE5			
6	SBN-6-W	#SBN-AE6	STD w AUX	#SBN-ATOPB	
7	SBN-7-W	#SBN-AE7			
8	SBN-8-W	#SBN-AE8			
	SBIT-8-W	#SBIT-AE8	TANDEM	#SBN-ATOPC	
10	SBN-10-W	#SBN-AE10	STD w AUX		#SBN-ATOPD
12	SBN-12-W	#SBN-AE12			

Label Sheets

Actual Label Sheets

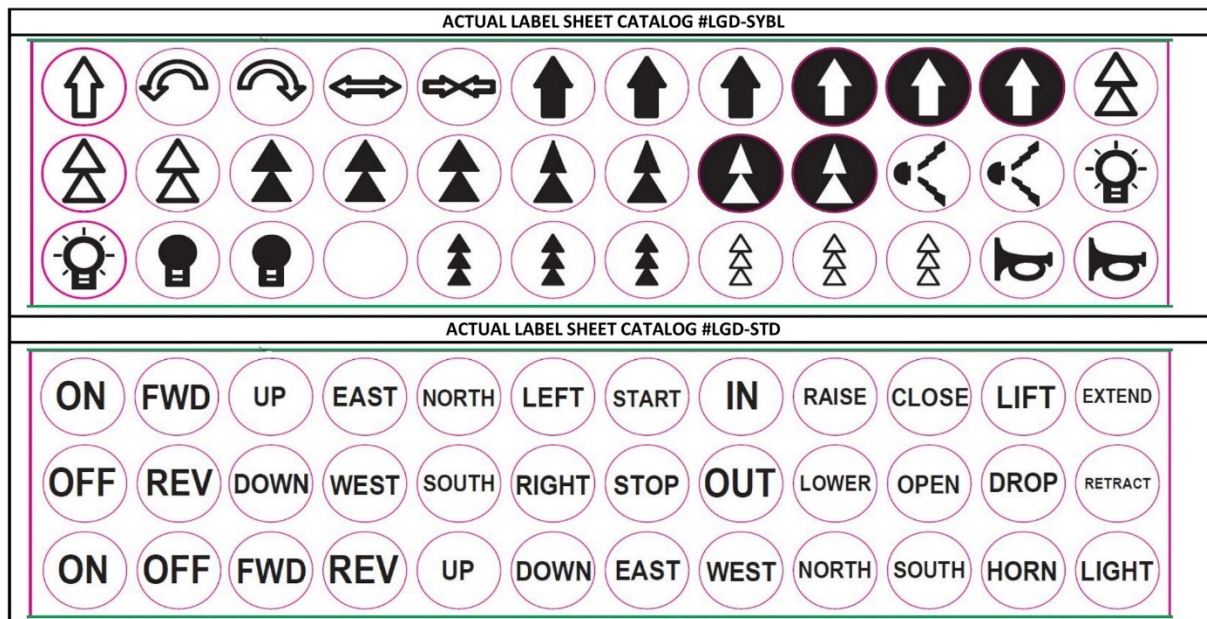













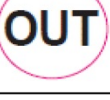






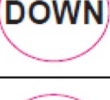




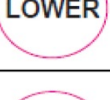
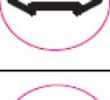


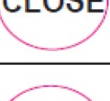


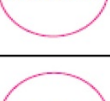
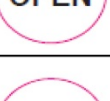


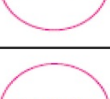



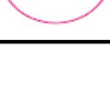
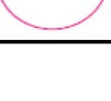




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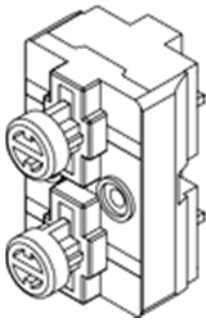
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	A5		A16		S1		S12
	A6		A17		S2		S13
	A7		A18		S3		S14
	A8		A19		S4		S15
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	A11		A22		S7		S18

Switch Information

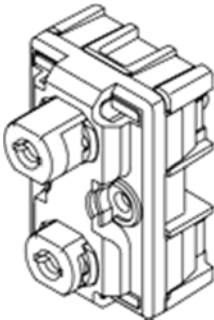
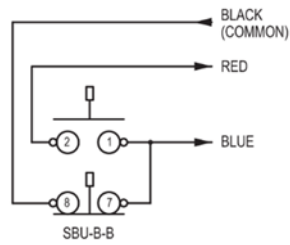
SP/CAT#	Rating	Description	Switch ref.	Button Hood	Mounting Screw Type	Mounting Screw Qty	# of Conductors
#SBIU-E-B	3 Amps 250 VAC	E-STOP, TURN TO RELEASE, N.O. & N.C. (1a+1b)	E	NO	M4x10	2	2
#SBIU-A1-B		MOMENTARY, 1 HOLE, N.O. (1a)	A1	YES	M4x10	2	1
#SBIU-AB1-B		MOMENTARY, 1 HOLE, N.O. & N.C. (1a+1b)	AB1	YES	M4x10	2	2
#SBU-B-B		MOMENTARY, 2 HOLE, N.O., N.C. (1a , 1b)	B	YES	M4x10	2	2
#SBU-H2-B		MAINTAINED, 2 HOLE, N.O., -- (1a , --)	H2	YES	M4x18	2	1
#SBU-H3-B		MAINTAINED, 2 HOLE, N.O., N.C. (1a , 1b)	H3	YES	M4x18	2	2
#SBU-A-B		1 SPEED, 2 HOLE, N.O., N.O. (1a , 1a)	A	YES	M4x18	2	2
#SBU-AB-B		1 SPEED, 2 HOLE, N.O. + N.C., N.O. + N.C. (1a+1b , 1a+1b)	AB	YES	M4x18	2	4
#SBU-2A-B		1 SPEED, 2 HOLE, 2N.O., 2N.O. (2a , 2a)	2A	YES	M4x18	2	4
#SBIU-2A2B-B		1 SPEED, 2 HOLE, 2N.O.+2N.C., 2N.O.+2N.C. (2a+2b , 2a+2b)	2A2B	YES	M4x18	2	8
#SBU-S-B		2 SPEED, 2 HOLE, N.O.+N.O., N.O.+N.O. (1a+1a , 1a+1a)	S	YES	M4x18	2	3
#SBIU-T2-B		3 SPEED, 2 HOLE, N.O. + N.O. + N.O., N.O. + N.O. + N.O. (1a+1a+1a , 1a+1a+1a)	T	YES	M4x18	4	4
#SBIU-KS2-B		SELECTOR, KEYED, 2 POSITIONS	KS2	NO	M4x10	2	2
#SBIU-KS4-B		SELECTOR, KEYED, 4 POSITIONS	KS4	NO	M4x10	2	2
#SBIU-L2-B		SELECTOR, 2 POSITIONS	L2	NO	M4x10	2	2
#SBIU-L3-B		SELECTOR, 3 POSITIONS, N.C. ON CENTER	L3	NO	M4x10	2	2
#SBIU-L3B-B		SELECTOR, 3 POSITIONS, N.O. ON CENTER	L3B	NO	M4x10	2	2
#SBU-BzS-B		AUX, MOMENTARY BUTTON	BZS	NO	Nut M14XP1.5	1	1
#SBU-BzSX-B		STD HOLE, MOMENTARY BUTTON	BZX	NO	M4x10	2	1
#PLH-120R	120 VAC	AUX, PILOT LIGHT (120V), RED	RP	NO	Nut M14XP1.5	1	1
#PLH-120G		AUX, PILOT LIGHT (120V), GREEN	GP	NO	Nut M14XP1.5	1	1
#PLH-120Y		AUX, PILOT LIGHT (120V), ORANGE	YP	NO	Nut M14XP1.5	1	1
#PLH-120T		AUX, PILOT LIGHT (120V), CLEAR	TP	NO	Nut M14XP1.5	1	1
#PLX-120R		STD HOLE, PILOT LIGHT (120V), RED	RPX	NO	M4x10	2	1
#PLX-120G		STD HOLE, PILOT LIGHT (120V), GREEN	GPX	NO	M4x10	2	1
#PLX-120Y		STD HOLE, PILOT LIGHT (120V), ORANGE	YPX	NO	M4x10	2	1
#PLX-120T		STD HOLE, PILOT LIGHT (120V), CLEAR	TPX	NO	M4x10	2	1
#WPI-Y	N/A	STD HOLE, PLASTIC RIGID BLANK	Y	NO	M4x10	2	0
#WC-M		STD HOLE, BLACK SILICONE RUBBER BLANK	M	NO	M4x10	2	0

Appendices

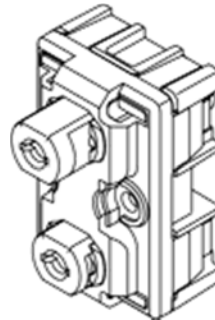
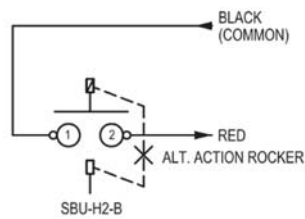
Appendix 1: Switch Schematics



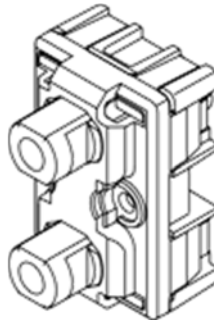
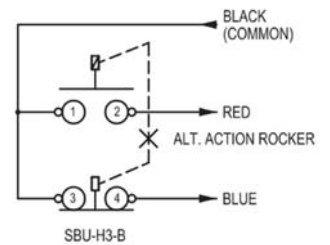
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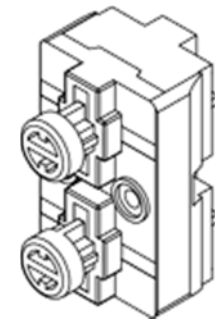
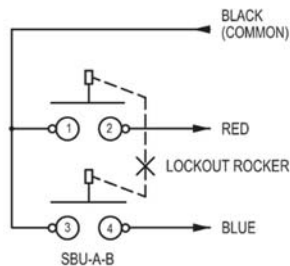
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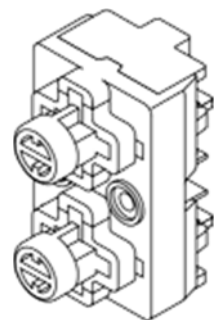
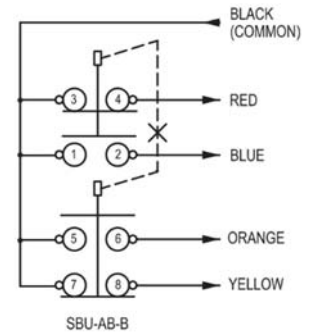
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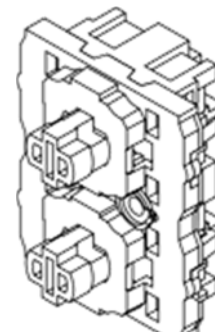
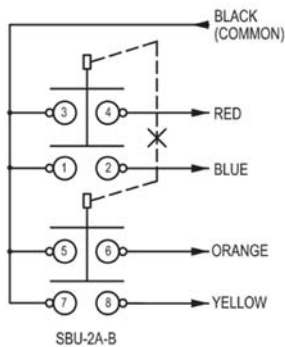
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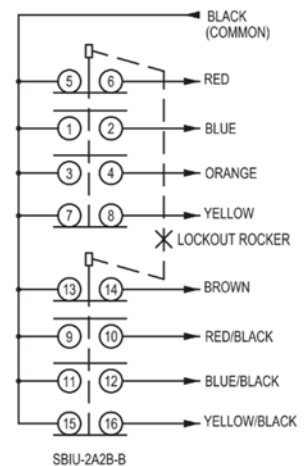
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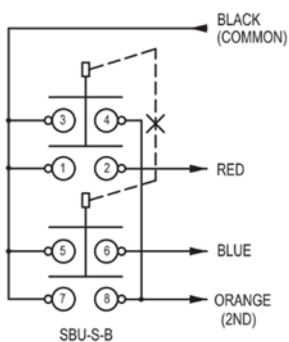
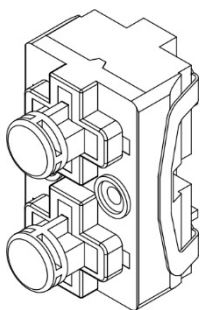


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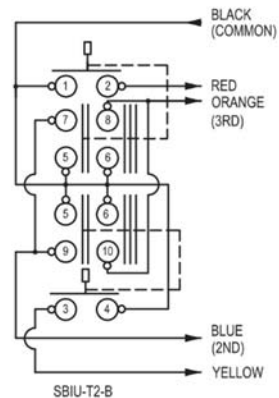
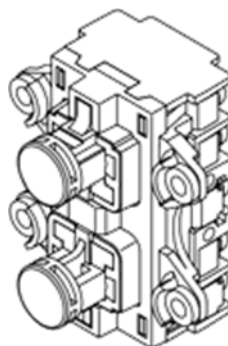


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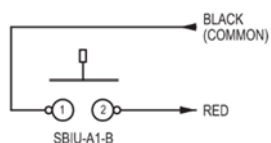
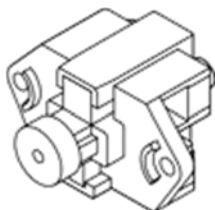




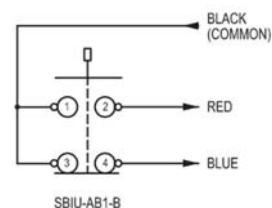
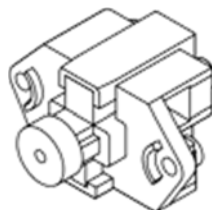
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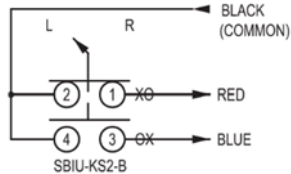
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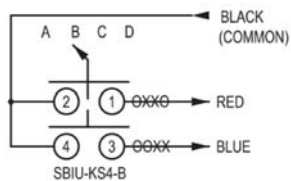
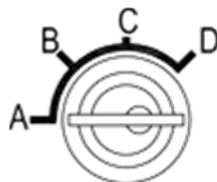
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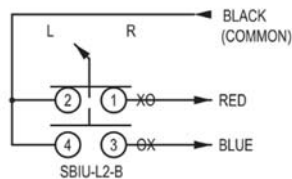
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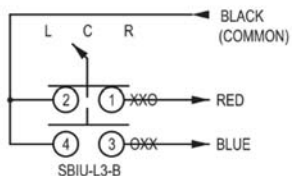
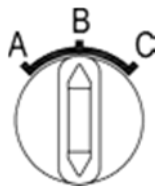
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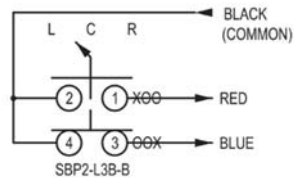
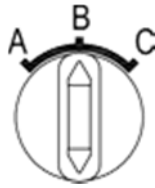
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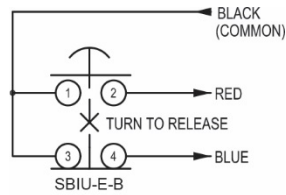
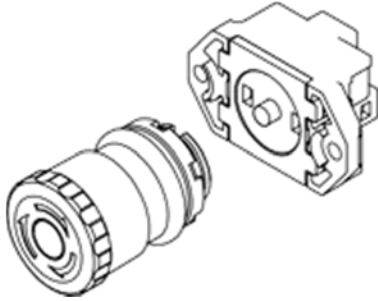
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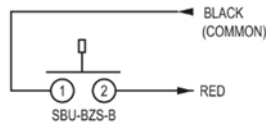
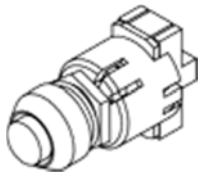
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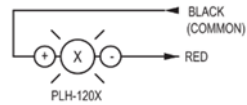
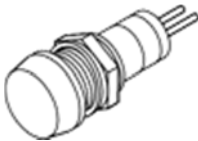
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Model: SBIU-E-B



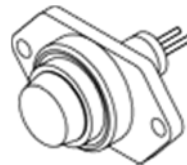
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Model: PLH-120



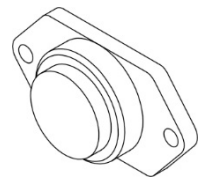
Models: WC-M and WPI-Y



Pilot Light with Blank Plug



WC-M Blind Cover



WPI-Y Blank Plug with O-Ring Seal

Appendix 2: Switch Compatibility Matrix

	Contact Configuration		SBN	SBP
Momentary not mechanically intern locked	1 N.O.	1 N.C.	#SBU-B-B	
	1 N.O.	1 N.C.	#SBPU-B	
Maintained on/off	1 N.O.	-	#SBU-H2-B	
	1 N.O.	-	#SBPU-H2	
	1 N.O.	1 N.C.	#SBU-H3-B	
	1 N.O.	1 N.C.	#SBPU-H3	
Momentary Single Speed	1 N.O.	1 N.O.	#SBU-A-B	
	1 N.O.	1 N.O.	#SBPU-A2	
	1 N.O. + 1 N.C.	1 N.O. + 1 N.C.	#SBU-AB-B	
	1 N.O. + 1 N.C.	1 N.O. + 1 N.C.	#SBPU-AB	
	2 N.O.	2 N.O.	#SBU-2A-B	
	2 N.O.	2 N.O.	#SBPU-D2	
	2 N.O.+ 2 N.C.	2 N.O.+ 2 N.C.	#SBIU-2A2B-B	-
Momentary Two Speed	1 N.O. (1 N.O.)	1 N.O. (1 N.O.)	#SBU-S-B	#SBPU-S
Momentary Three Speed	1 N.O. (1 N.O.) [1 N.O.]	1 N.O. (1 N.O.) [1 N.O.]	#SBIU-T2-B	#SBPU-T
E-Stop Rotate to Release	1 N.O. + 1 N.C.	-	#SBIU-E-B	#SBPU-SMMH
Key Switch	1 N.O.	-	#SBIU-KS2-B	#SBPU-KS2
	1 N.O. + 1 N.C.	-	#SBIU-KS4-B	#SBPU-KS4
Selector Switch	1 N.O.	-	#SBIU-L2-B	#SBPU-L2
	1 N.O. + 1 N.O.	-	#SBIU-L3-B	#SBPU-L3
	1 N.O. + 1 N.O.	-	#SBIU-L3B-B	#SBPU-L3B
Momentary Single hole	1 N.O.	-	#SBIU-A1-B	-
	1 N.O. + 1 N.C.	-	#SBIU-AB1-B	-
Horn	1 N.O.	-	#SBU-BzS-B	#SBPU-BZS
	1 N.O.	-	#SBU-BzSX-B	#SBPU-ABZS
Pilot Lights	120V	-	#PLH-120_	#SBPU-PL-_
	120V	-	#PLX-120_	#SBPU-PLX-_
Blank	-	-	#WPI-Y	#SBPU-BLNK
	-	-	#WPI-X	-
	-	-	#WC-M	-
Lens	-	-	#LENS-CA	#LENS
Legend Sheet	-	-	#LEGEND	
	-	-	#LGD-STD	
	-	-	#LGD-SYBL	

Appendix 3: Switch Travel and Forces

Power Switches

Power Switches				
		ON (ozf / in)	ON (ozf / in)	Total Travel (in)
SBU-B-B	Operating Force	43	32	0.27
	Operating Distance	0.23	0.12	
SBU-H2-B	Operating Force	97	83	0.26
	Operating Distance	0.13	0.12	
SBU-H3-B	Operating Force	97	83	0.26
	Operating Distance	0.13	0.12	
SBIU-E-B	Operating Force	-	86	0.34
	Operating Distance	-	0.21	

Motion Switches

Motion Switches						
		SPEED 1 (Break) (ozf / in)	SPEED 1 (Make) (ozf / in)	SPEED 2 (ozf / in)	SPEED 3 (ozf / in)	Total Travel (in)
SBU-A-B	Operating Force	36	-	-	-	0.26
	Operating Distance	0.21	-	-	-	
SBU-2A-B	Operating Force	36	-	-	-	0.27
	Operating Distance	0.22	-	-	-	
SBU-AB-B	Operating Force	40	47	-	-	0.27
	Operating Distance	0.13	0.23	-	-	
SBIU-2A2B	Operating Force	47	47	-	-	0.27
	Operating Distance	0.14	0.22	-	-	
SBU-S-B	Operating Force	40	-	72	-	0.29
	Operating Distance	0.21	-	0.27	-	
SBIU-T2-B	Operating Force	43	-	58	76	0.31
	Operating Distance	0.1	-	0.2	0.3	
SBIU-A1	Operating Force	32	-	-	-	0.27
	Operating Distance	0.23	-	-	-	
SBIU-AB1	Operating Force	32	40	-	-	0.26
	Operating Distance	0.11	0.23	-	-	

Appendix 4: Configured Pendant Sheet

Company Name:

Quote Reference:

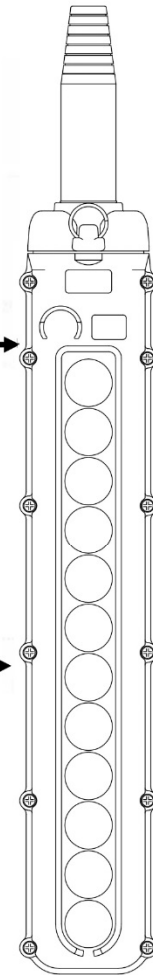
Contact Name:

Instructions:

1. Choose switch from "switch information" table.
 - a. If switch requires 2 holes, skip the next button location.
 - b. If switch requires a button hood, choose a color (Green/Red/Black); one per hole location.
 Also choose button operation label reference number by using table.
3. Add up number of conductors needed and add spares if required .
4. Add number of button holes used to determine pendant enclosure size.
 - a. Be sure to add Blanks when needed.
 - b. If number of holes add up to 9 or 11, roundup to 10 or 12, and add a blank in one of the hole locations.
4. Build Configuration part number by using "Switch ref."
- a. If an accessory pilot or button is needed start with its reference first.
5. Add up prices of individual switches and the pendant enclosure size.

		No. of		
		Switch ref.	Conductors	Price
Accessory pilot light or button ==>				
(only available for 7 button or larger enclosures)				
				Price
Hole Location	Button Hood Color	Button Label ref. No.	Switch ref.	No. of Conductors
				Switch
				Hood
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
Spare Conductors==>				-
Pendant Enclosure Size==>				-
Sub Total Price ==>				() + ()
				x Multiplier
Pendant Price ==>				

Catalog part number:

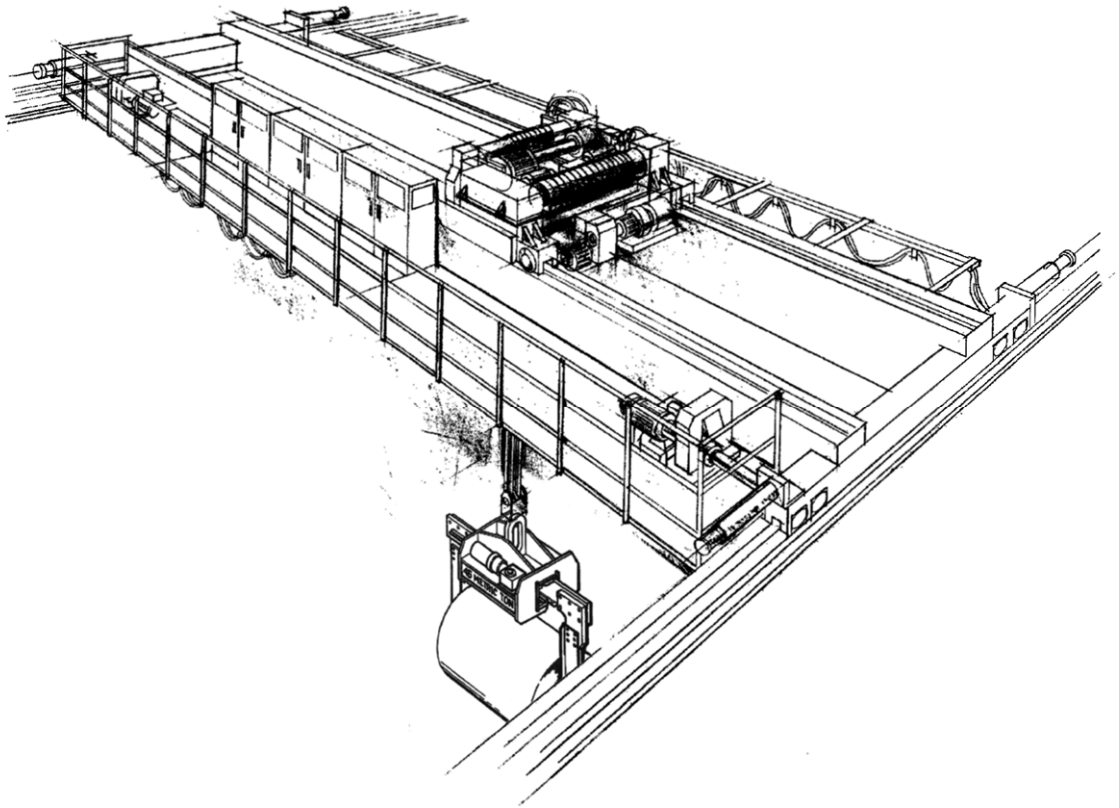


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SBN Pendant Pushbutton Station

Instruction Manual



MAGNETEK
MATERIAL HANDLING

Part Number: 126-11173 R1
January 2016

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Table of Contents

Service Contact Information	3
Preface and Safety	4
Product Safety Information.....	4
Product Warranty Information	4
DANGER, WARNING, CAUTION, and NOTE Statements.....	5
Product Overview and Features	7
Installation and Wiring.....	9
Installation Precautions	9
Precautions for Wiring.....	9
Enclosure disassembly	10
Wiring	10
Enclosure Reassembly	11
Strain Relief Installation when using cable with molded in strain relief cables	12
Strain Relief Installation when using non-strain relief round cable	12
Lens and Legend Replacement	13
Button Hood Replacement	13
Operation	14
General.....	14
Regular Pre-Operation Inspection – Perform at least monthly	14
Safe Crane Operating Procedures.....	15
Appendix A – Cable Armor.....	16
Type and Dimensions	16
Appendix B – Pendant Switch Schematics	17

Service Contact Information

For questions regarding service or technical information contact:

1-314-884-8884
(1-314-869-7200)

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Preface and Safety

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Product Safety Information

Magnetek, Inc. (Magnetek) offers a broad range of radio remote control products, control products and adjustable frequency drives, industrial braking systems, and power delivery products for material handling applications. This manual has been prepared by Magnetek to provide information and recommendations for the installation, use, operation and service of Magnetek's material handling products and systems (Magnetek Products). Anyone who uses, operates, maintains, services, installs or owns Magnetek Products should know, understand and follow the instructions and safety recommendations in this manual for Magnetek Products.

The recommendations in this manual do not take precedence over any of the following requirements relating to cranes, hoists, lifting devices or other equipment which use or include Magnetek Products:

- Instructions, manuals, and safety warnings of the manufacturers of the equipment where the Magnetek Products are used,
- Plant safety rules and procedures of the employers and the owners of the facilities where the Magnetek Products are being used,
- Regulations issued by the Occupational Health and Safety Administration (OSHA),
- Applicable local, state, provincial, or federal codes, ordinances, standards and requirements, or
- Safety standards and practices for the industries in which Magnetek Products are used.

This manual does not include or address the specific instructions and safety warnings of these manufacturers or any of the other requirements listed above. It is the responsibility of the owners, users and operators of the Magnetek Products to know, understand and follow all of these requirements. It is the responsibility of the employer to make its employees aware of all of the above listed requirements and to make certain that all operators are properly trained.

No one should use Magnetek Products prior to becoming familiar with and being trained in these requirements and the instructions and safety recommendations for this manual.

Product Warranty Information

Magnetek, hereafter referred to as Company, assumes no responsibility for improper programming of a device (such as a drive or radio) by untrained personnel. A device should only be programmed by a trained technician who has read and understands the contents of the relevant manual(s). Improper programming of a device can lead to unexpected, undesirable, or unsafe operation or performance of the device. This may result in damage to equipment or personal injury. Company shall not be liable for economic loss, property damage, or other consequential damages or physical injury sustained by the purchaser or by any third party as a result of such programming. Company neither assumes nor authorizes any other person to assume for Company any other liability in connection with the sale or use of this product.

For information on Magnetek's product warranties by product type, please visit www.magnetek.com.

DANGER, WARNING, CAUTION, and NOTE Statements

Read and understand this manual before installing, operating, or servicing this product. Install the product according to this manual and local codes.

The following conventions indicate safety messages in this manual. Failure to heed these messages could cause fatal injury or damage products and related equipment and systems.



DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.



WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

NOTICE indicates a potential equipment damage message.

NOTE: A NOTE statement is used to notify people of installation, operation, programming, or maintenance information that is important, but not hazard-related.



WARNING

Do not operate an SBN Pendant Pushbutton Station unless you are fully trained and qualified to operate the overhead material handling system of which this SBN is a component. For applications other than overhead cranes and hoists, consult Magnetek at 1-800-288-2178.



WARNING

Read the entire contents of this manual before you install or use the SBN Pendant Pushbutton Station.



CAUTION

Prior to installation, inspection, or repair of pendant stations disconnect power at source, following lockout/tagout procedures as outlined in ANSI Z244.1.



WARNING

If the pendant cable grip is not properly sized to fit the pendant cable, contamination of the pendant housing is possible. Contaminants that enter the switch contacts may result in a potentially unsafe operating condition.

When cutting, stripping, and installing wires, ensure that contaminants do not fall into the enclosure. Contaminants that enter the switch contacts may result in a potentially unsafe operating condition.

Some pendant cable manufacturers add talc to their cable during the manufacturing processes. This talc can migrate from the cable into the housing of the pendant station. As a result, contamination of the switch contacts may occur, resulting in a potentially unsafe operating condition. Use only talc-free cable for the wiring of all pendant stations.

Remove all contaminants from the housing and switch contact areas prior to sealing the enclosure and putting the pendant into service.

NOTE: The maximum ambient temperature rating for the SBN pendant is 40°C (104°F).

Product Overview and Features

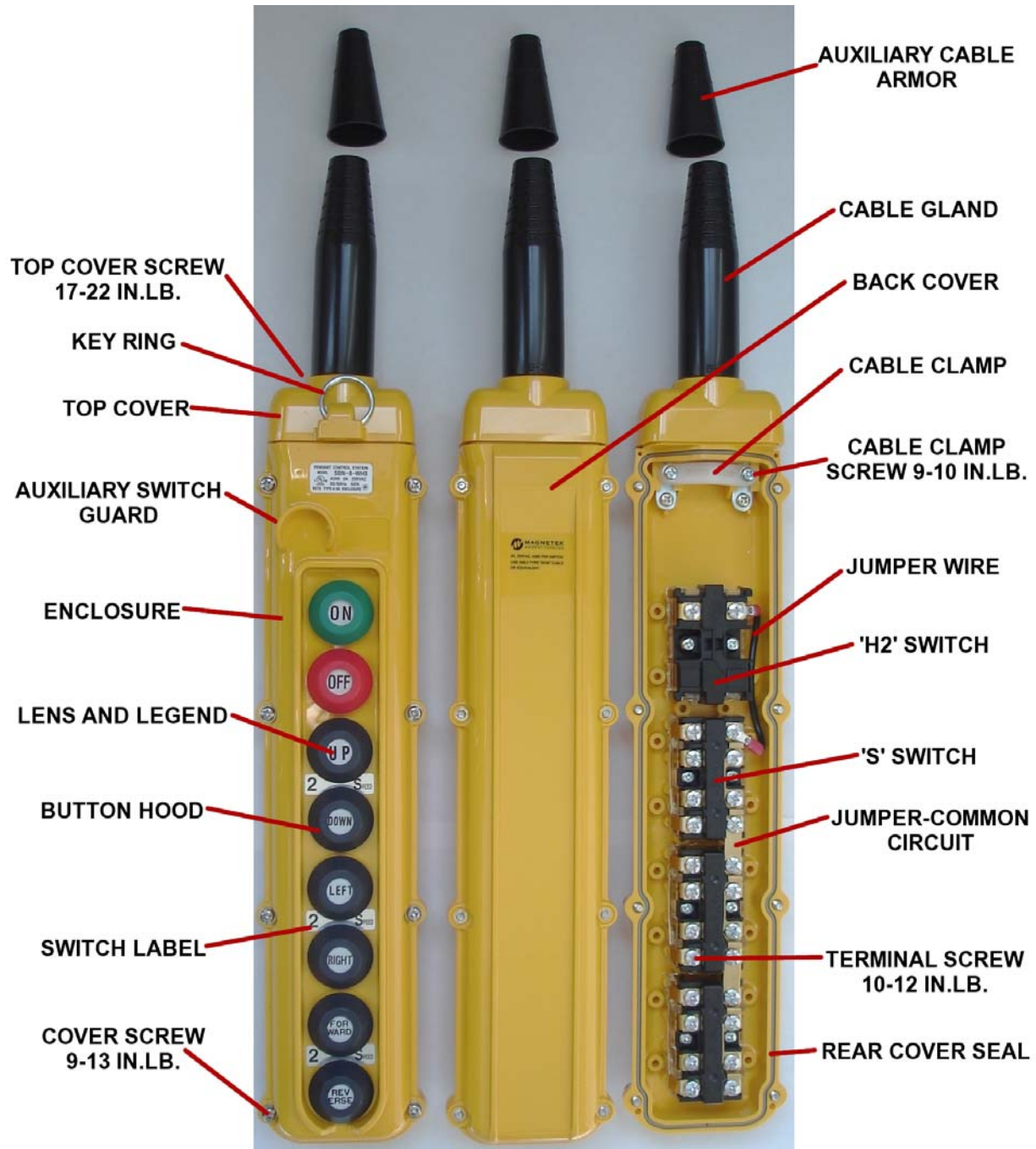


Figure 1: SBN-8-WHS Pendant

The SBN pendant pushbutton station product features:

- Polycarbonate enclosure
- Silicone rubber button hoods
- Captive stainless steel cover screws and molded in cover nuts
- External key ring for strain relief cable attachment
- Internal strain relief clamp
- Pre-wired common circuit
- NEMA 4X rating (see Table 1 for NEMA Rating Designation)
- Visible switch contacts with clear covers

Table 1: NEMA Rating Designation A300 Information – Current Ratings

VAC	Make	Break
120VAC	60A	6A
240VAC	30A	3A

Installation and Wiring

Installation Precautions

- Do not expose the unit to cold blasts of air that might cause condensation (e.g., from an air conditioner).
- Do not expose the unit to cleaning solvents that will penetrate and damage the unit's enclosure.
- Do not use cable that is split or cracked.

Hang the pushbutton station when installing it. Do not place it on a horizontal surface (for example, on a stand or on the floor).

Attach the pushbutton station to the strain relief cable so that no tension is exerted on the pushbutton conductors directly.



HIGH VOLTAGES ARE PRESENT IN THE CONTROL PANEL, JUNCTION BOXES, PENDANT'S ELECTRICAL COMPONENTS, AND THE CONNECTION BETWEEN THESE COMPONENTS.

Before installing, servicing, or inspecting any electrical or mechanical components of this power equipment, power must be disconnected at the source and proper lockout/tagout procedures followed.

DO NOT make or break electrical connections (for example, plugs and receptacles) without first disconnecting power at the source and following proper lockout/tagout procedures.

REFER TO ANSI Z244.1 PERSONNEL PROTECTION – LOCKOUT/TAGOUT OF ENERGY SOURCES.

Only qualified personnel should install components, inspect, and/or service this equipment.

Precautions for Wiring

- If the pendant top cable gland does not fit the connecting cable properly, water or dust may enter the pendant case, get into the switches and cause damage to the switches. Damaged switches may malfunction. Water inside the pendant can conduct electricity and close the switch contacts, causing unintended run commands.
- When cutting or stripping wires, ensure that particles do not fall into that enclosure, as they can jam switch mechanisms or close contacts by conducting across switch gaps.
- Use a UL-listed or CSA-certified, round, crimped-on terminal when connecting to terminals. Do not solder the terminal onto the wire or connect the bare wires directly to the switch terminal screws.

Enclosure disassembly

1. Remove the back cover by loosening the cover screws.
2. Remove the top cover by loosening its two screws. This makes feeding the cable through the top cable entry gland easier.

Wiring

NOTE: Ensure that only type SOW cable is used for the pendant.

NOTE: Use copper conductors only for terminal wiring. The conductor wire sizing should be AWG18 – 16, and the temperature rating should be 60°C (140°F).

Ensure that the cable entry gland opening is at least 1.5mm smaller than the cable diameter that will be fed through it. This difference ensures that the gland will squeeze the cable and provide a seal. The inside diameter of the cable entry gland is marked in millimeters at its top edge. For example, if the top number is 11.5, it means that the inside diameter of the top is 11.5mm. To seal properly, the cable would have to be 13mm diameter or more. If the cable diameter is larger, one or more of the rings may be cut off of the top of the cable gland to get a proper match between the cable and gland opening. In all cases, the gland opening should be smaller than the cable by 1.5mm or more.

For more information on cable armor types and dimensions, see Appendix A – Cable Armor.

Take care that the jacket of the cable that will go through the cable gland is smooth all around. If there are ridges from where the strain relief cables were peeled back, they may prevent a good seal.

The pendant is normally supplied with conical auxiliary cable armor. It sits on top of the cable gland (like a hat) when wiring is complete. This is an additional cover for the gland-cable connection that can provide extra protection against water intrusion. It should be trimmed with scissors (in a single cut) to the proper size. It can be as small as one half (1/2) of the cable diameter that will pass through it because it can be easily stretched. It must be at least 1mm smaller than the cable diameter that will pass through it. Smaller is better within the stated limits as a smaller opening will provide a better seal.

1. Remove or loosen the strain relief cable clamp inside the top of the enclosure.
2. Feed the cable through the auxiliary cable armor, the cable entry gland, and the enclosure until the cable extends along the entire length of the enclosure.
3. Strip back the cable outer jacket to within one inch of the internal strain relief clamp. The jacket must be intact inside the clamp.
4. Screw the top cover to the enclosure making sure that the key ring is facing the front of the pendant.
5. Tighten the internal strain relief cable clamp onto the cable jacket.
6. Cut, strip, and terminate each cable conductor. Keep all pieces of the cable cut during wiring out of the enclosure. Use a UL-listed or CSA-certified, round, crimped-on terminal when connecting to terminals. Do not solder the terminal onto the wire or connect the bare wires directly to the switch terminal screws.
7. Fasten each cable conductor to its respective terminal screw. The tightening torque used should be 10 – 12 lb-in. Do not over-tighten.
8. Check the internal strain relief cable clamp's function. Make sure that there is no tension on any conductors inside the pendant.
9. Mark the opposite ends of the cable's conductors to ensure proper wiring to the control system.

10. The SBN pendant is double insulated. No metal part extends from inside of the enclosure to the outside. Because of this, grounding inside the pendant is not necessary. However, because of the possibility that water could enter the pendant through damaged parts or cable, it is recommended that a ground wire be left extending to the bottom. Insulation should cover the conductor, but the end can be left as cut so that it will contact any water that might build up in the lowest part of the pendant. If there were water inside the pendant and it touched something “live”, the ground wire’s end would also be contacting the water and would be able to conduct current away. Using a ground fault circuit would alert the control system to the abnormal condition.

Enclosure Reassembly

1. Ensure that there are no bare or loose conductor strands and that all conductors are insulated from each other. Make sure that there are no loose pieces of insulation or wire inside the pendant enclosure.
2. Make sure that the seal for the back cover is intact in the groove of the front of the enclosure and not damaged.
3. Put the back cover on while making sure that the wires are tucked inside and do not get between the cover and the enclosure.
4. The top cable gland provides the primary seal between the cable and the pendant. Security of the seal may be augmented by applying a bead of silicone RTV in the area where the cable gland and cable meet.

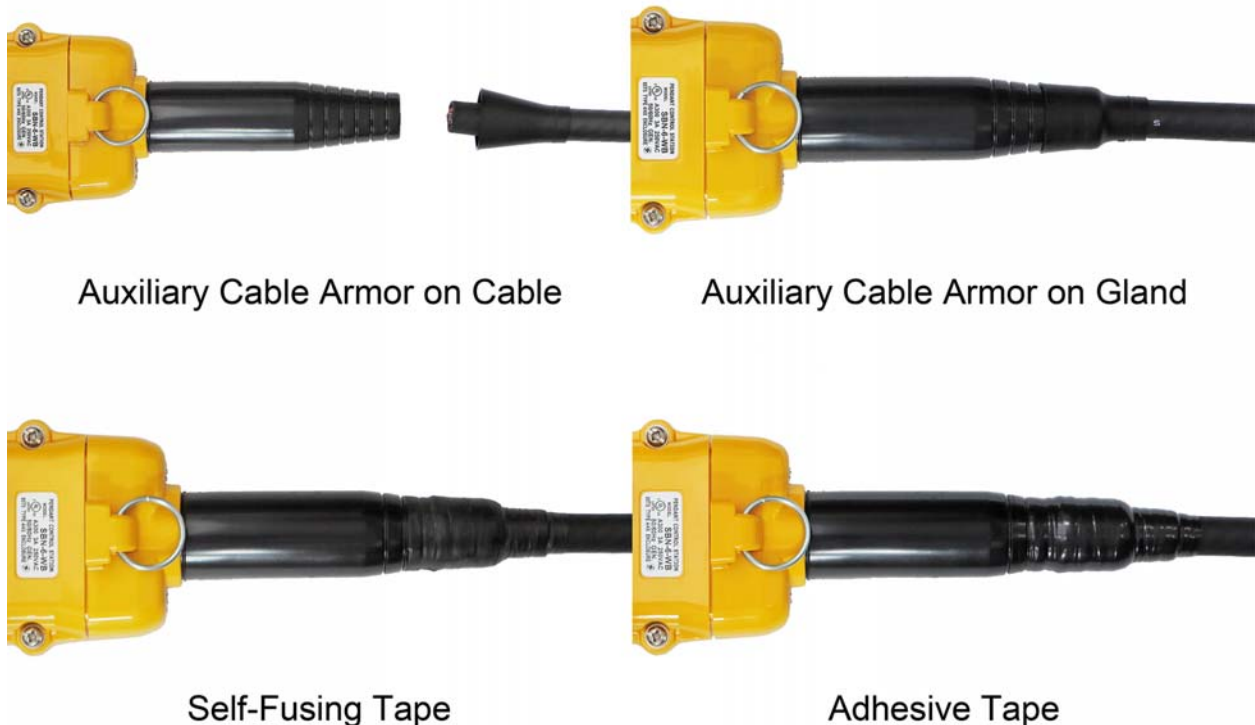


Figure 2: Auxiliary Cable Armor Installation

5. Pull the auxiliary cable armor down to cover the cable and cable gland area. Wrap the auxiliary cable armor with self-fusing electrical tape (non-adhesive) to press the flexible auxiliary cable armor against the cable and cable gland. Overwrap the self-fusing tape with vinyl adhesive electrical tape to protect the area. The purpose of wrapping tape over the auxiliary cable armor is to provide pressure to improve its sealing function.

NOTE: The tightening torque for the front housing screws should be 9 – 13 lb-in, and the tightening torque for the top housing screws should be 17 – 22 lb-in. Do not over-tighten.

Strain Relief Installation when using cable with molded in strain relief cables

Remove the insulation from the steel strain relief cables as shown. Install the strain relief collars with set screws. Thread the strain relief wires through the key ring in the top of the pendants and back through the strain relief collars. Tighten the set screws until the strain relief cables are secure. Trim off the strain relief wires so they are flush with the collars. Tie-wrap the insulated strain relief cables to the main cable to prevent them from peeling away from the main cable.

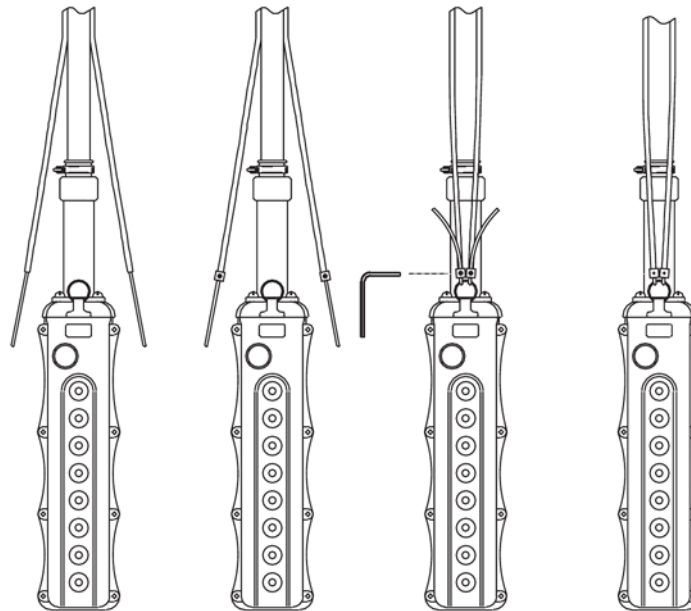


Figure 3: Strain Relief Installation When Using Cable with Molded-In Strain Relief Cables

Strain Relief Installation when using non-strain relief round cable

A loop of cable is made in no-strain relief pendant cable by tie wrapping the cable in a 12 inch minimum loop; this requires at least 38" of extra cable. Mount a cable grip and strain relief bracket to the opening of the pendant festoon junction box. Use thimbles to protect the strain relief wire from abrasion by the bracket. Fasten the strain relief cables to the bracket, one on each side. Bring the strain relief cables to meet the round pendant cable below the cable loop. Tie-wrap the cables to the round cable below the loop and then tie-wrap them again above the pendant's cable gland. Run the strain relief wires through the key ring in the top of the pendant and secure them with the strain relief collars, tightening the set screws securely.

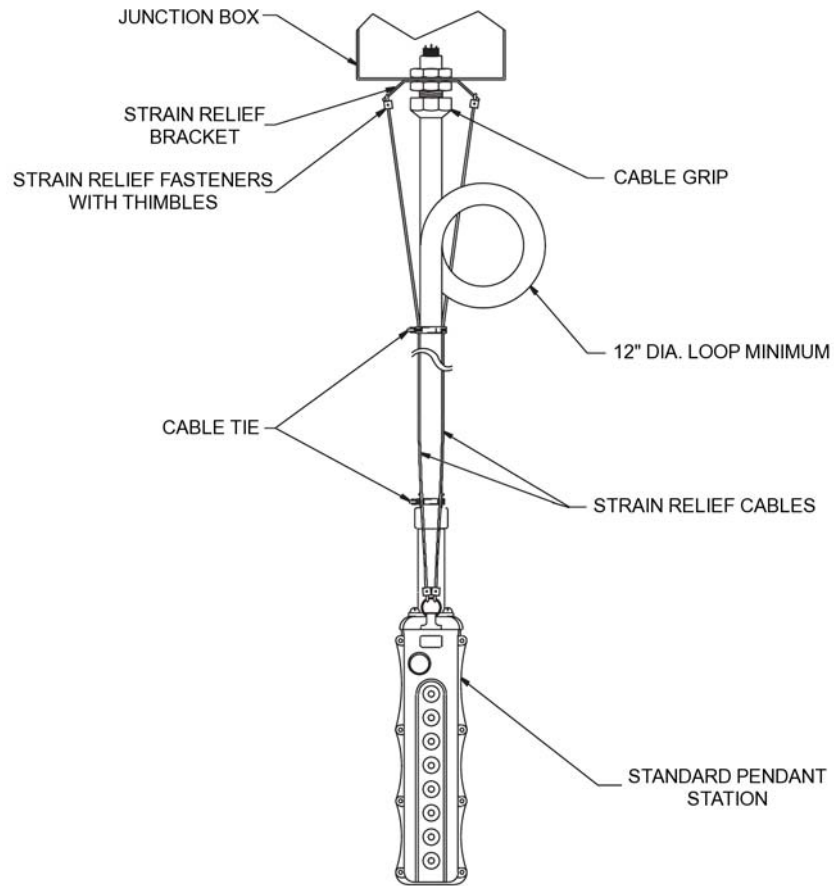


Figure 4: Strain Relief Installation When Using Non-Strain Relief Round Cable

Lens and Legend Replacement

Using a small screwdriver, pry the lens out of the button hood by inserting the blade between the lip of the hood and the lens. Be careful not to damage the button hood. Remove the legend and replace with the selected word or symbol from the legend sheet. Insert the lens over the legend and make sure it is secure.

Button Hood Replacement

Remove the switch under the button hood by unscrewing it. Tear the button hood off with pliers from the outside. Remove the button hood retaining ring from the enclosure with a flat bladed screwdriver, taking care not to damage the enclosure. Insert a new button hood with legend already in place from the outside by pressing it in with both thumbs. Screw the switch back into place.

Operation

General

- Do not place or drop the pendant in water.
- Do not let the pendant slam into objects or people.
- Do not move switches beyond their travel limits.

Regular Pre-Operation Inspection – Perform at least monthly

Before using a pendant station:

- Ensure that the unit's exterior is in good condition with no cracks or sharp edges. Button marking should be legible on all buttons.
- Ensure that the buttons function normally and that the detents clearly indicate how far the button has been depressed. Make sure that buttons return to the OFF position when released. Check that the mechanical interlocks on two button switches are working. Pushing on one button all the way down should prevent its twin from being pressed down.
- Remove any dirt from the outside of the pendant.
- Ensure that the cable is not cut or damaged.
- Ensure that the cable entry point is well sealed.
- Ensure that there are no cracks, cuts or openings in the flexible button hoods.
- Shake the pendant to tell if there are any loose items or water inside. Have a qualified maintenance person investigate if something sounds loose or you are in doubt.
- Ensure that the strain relief cable supports the pendant properly. The strain relief system should be strong enough to support an operator if they stumble while operating the pendant and use it to steady themselves. Under no circumstances should a force applied to the pendant be transferred to the current carrying conductors of the pendant cable.
- The pendant should be hung at a height of approximately 42 inches from the floor, where it will be convenient for the operator to manipulate its switches. If the operator has to bend to grab the pendant, it is likely hung too low.

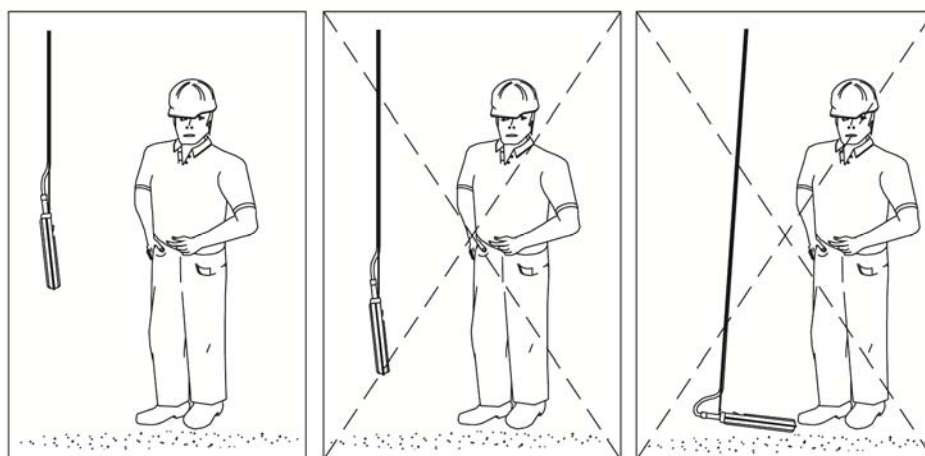


Figure 5: Pendant Height

Safe Crane Operating Procedures

How to operate a crane is beyond the scope of this manual, but a few precautions include:

- Before picking up a load or making a move, ensure that the path of motion for the operator and the load is clear.
- Face the load and stand such that it moves away from you. Do not touch the load when it is being lifted.
- Stay far enough away from a load so that if it drops, it cannot make contact with you or other people.
- Identify and avoid crush zones between the crane, the load, and fixed objects.
- If a problem occurs during operation, stop immediately and contact a qualified maintenance person to investigate the problem.

Appendix A – Cable Armor

NOTE: Please refer to Shinkoh Instruction Manual #SB06151 for more information, if required.

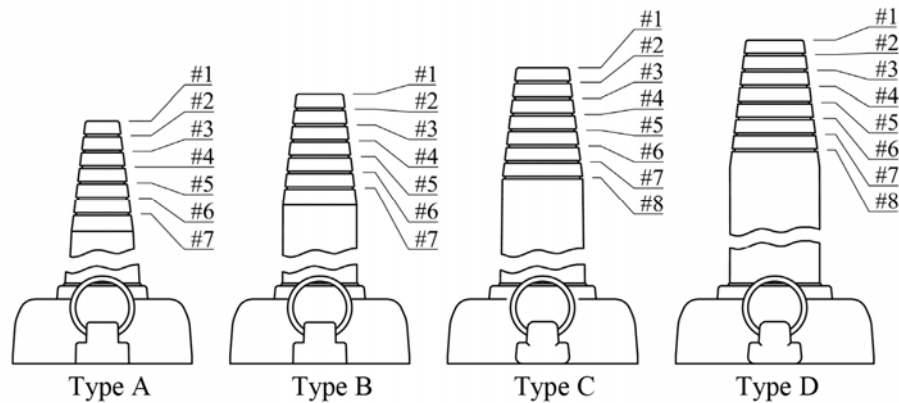


Figure 6: Cable Armor Types and Cutting Points

Type and Dimensions

There are four types of cable armor, which are made for specific SBN models. The models for each type are listed in Table 2, and the # symbol refers to the point where the cable armor should be cut and removed (see Figure 6).

As explained in the Wiring section, cut the armor at a point where its inner diameter is at least 1.5mm smaller than the outer diameter of the connecting cable; this will ensure that the cable armor provides a steadfast seal.

For example, if preparing cable armor for an SBN-2-W, the type of cable armor the unit should come with is Type A. The outer diameter of the cable is 11mm, so the cable armor should be cut at a point where the inner diameter is 9.5mm (11mm – 1.5mm). That would be #3 for Type A cable armor.



CAUTION

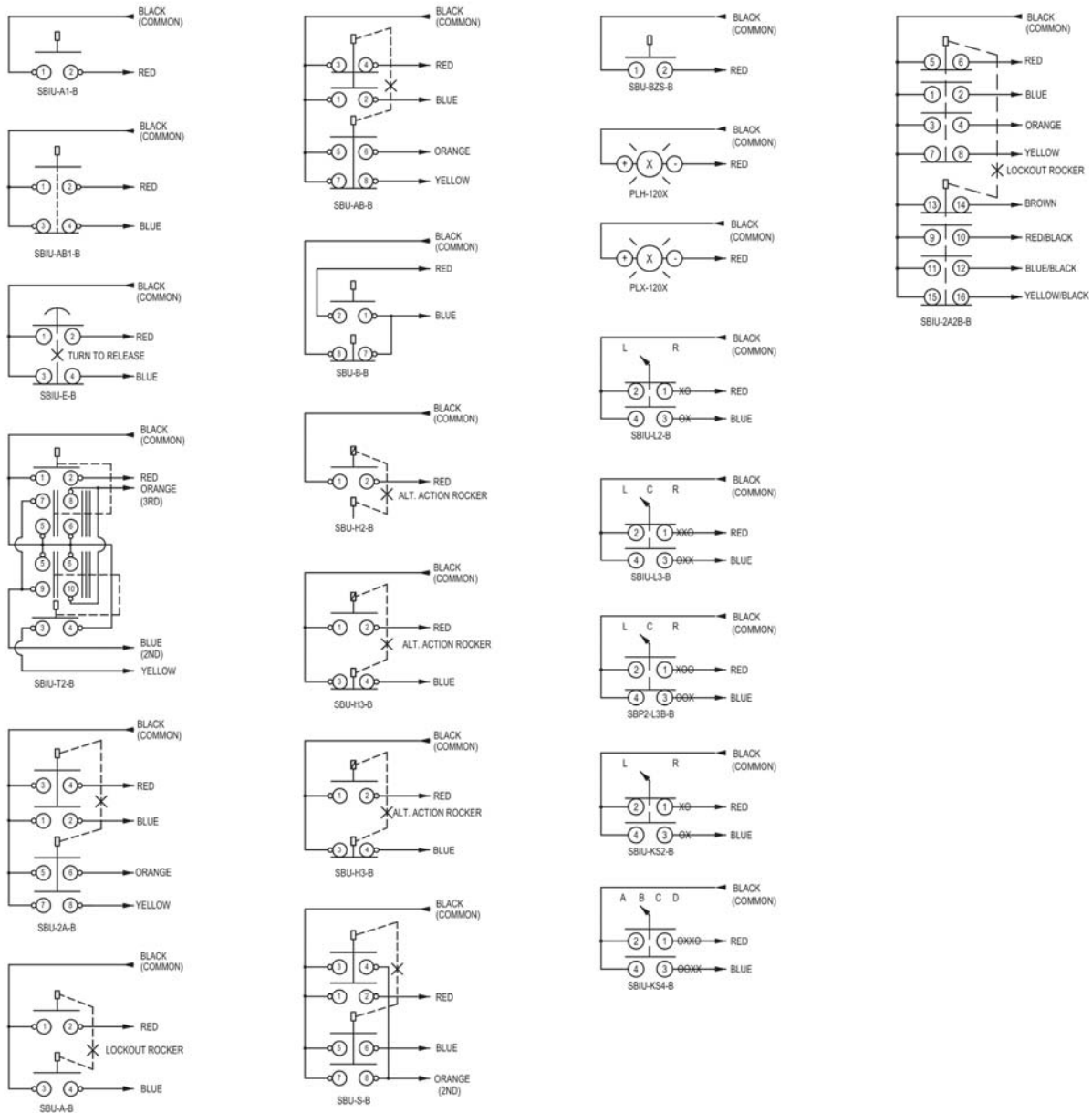
Take care to cut the correct cable armor type, and that it is cut at the correct point.

Table 2: Cable Armor Dimensions

Applicable push button station model	Type	Dimensions of the inner diameter (mm)							
		#1	#2	#3	#4	#5	#6	#7	#8
SBN-2-W	A*	6.5	8.0	9.5	11.0	12.5	14.0	15.5	--
SBN-3-W									
SBN-4-W									
SBN-5-W	B*	11.5	13.0	14.5	16.0	17.5	19.0	20.5	--
SBN-6-W									
SBN-8-W (alternate)									
SBN-7-W	C	13.5	15.0	16.5	18.0	19.5	21.0	22.5	24.0
SBN-8-W									
SBN-10-W									
SBIT-8-W									
SBN-12-W	D	15.5	17.0	18.5	20.0	21.5	23.0	24.5	26.0

* Type A and Type B can be exchanged for each other

Appendix B – Pendant Switch Schematics



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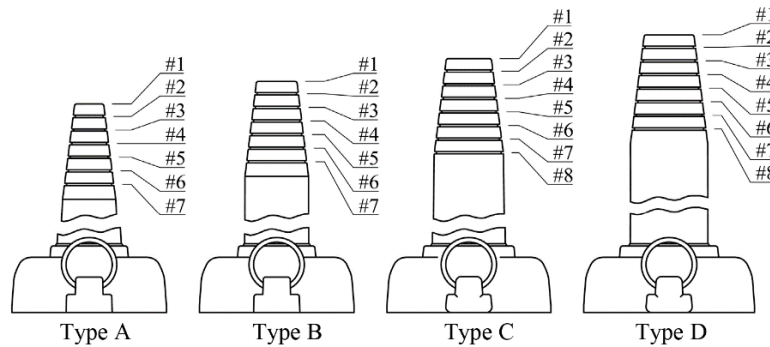


Figure 1: Cable Armor Types and Cutting Points

Type and Dimensions

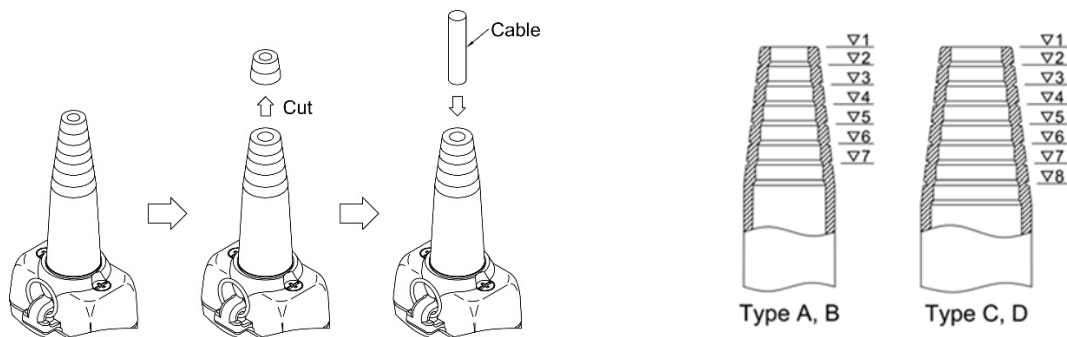
There are four types of cable armor, which are made for specific SBN models. The models for each type are listed in Table 1, and the # symbol refers to the point where the cable armor should be cut and removed (see Figure 1).

To ensure that the cable armor provides a steadfast seal, cut the armor at a point where its inner diameter is at least 1.5mm smaller than the outer diameter of the connecting cable.

For example, if preparing cable armor for an SBN-2-W, the type of cable armor the unit should come with is Type A. The outer diameter of the cable is 11mm, so the cable armor should be cut at a point where the inner diameter is 9.5mm (11mm - 1.5mm). That would be #3 for Type A cable armor.

CAUTION! Take care to cut the correct cable armor type, and that it is cut at the correct point.

Table 1: Cable Armor Dimensions



Applicable push button station model	Type	Dimensions of the inner diameter (mm)							
		#1	#2	#3	#4	#5	#6	#7	#8
SBN-2-W	A*	6.5	8.0	9.5	11.0	12.5	14.0	15.5	--
SBN-3-W									
SBN-4-W									
SBN-5-W	B*	11.5	13.0	14.5	16.0	17.5	19.0	20.5	--
SBN-6-W									
SBN-8-W (alternate)									
SBN-7-W	C	13.5	15.0	16.5	18.0	19.5	21.0	22.5	24.0
SBN-8-W									
SBN-10-W									
SBIT-8-W	D	15.5	17.0	18.5	20.0	21.5	23.0	24.5	26.0
SBN-12-W									

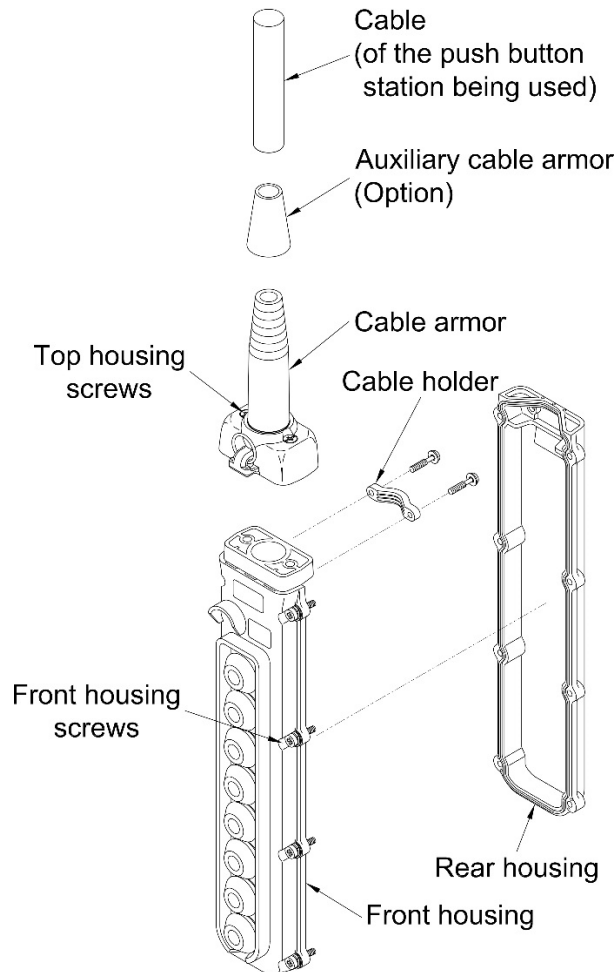
* Type A and Type B can be exchanged for each other

Installation and Operation Notes

- The maximum operating temperature is 104°F (40°C).
- Use UL listed/CSA approved closed loop crimp connectors and their corresponding crimping tool(s) for proper wiring connections.
- Use copper conductors only for terminal wiring.
- The temperature rating for the terminal wiring should be 140°F (60°C).
- The conductor wire sizing should be AWG18 – 16 (or equivalent).
- When fastening the cable conductors to their respective terminal screws, the tightening torque should be 10 – 12 lb-in (1.2 – 1.4 N•m). Do not over-tighten.
- The NEMA Rating Designation A300 Information for Current Ratings as is follows:

VAC	Make	Break
120VAC	60A	6A
240VAC	30A	3A

- Use type SOW cable only.
- The tightening torque for the front housing screws should be 9 – 13 lb-in (1.0 – 1.5 N•m), and the tightening torque for the top housing screws should be 17 – 22 in-lb (2.0 – 2.5 N•m).



E-Stop Installation

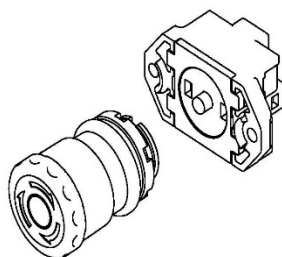
Instruction Sheet

For Models SBIU-E/SBIU-E-B

WARNING! Do not install, wire, maintain, or inspect the emergency stop device (E-Stop) while the power supply is turned on. Failure to comply could result in electric shock or fire hazard.

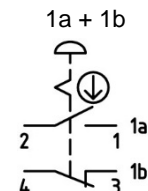
CAUTION! Do not modify the emergency stop device (E-Stop). Failure to comply could result in damage to the E-Stop and will void the warranty. Magnetek is not responsible for any modification of the product made by the user.

Please inspect the delivered product to ensure that it is correct. This instruction sheet should be used for the following Emergency Stop (E-Stop) Button:



Models SBIU-E/SBIU-E-B

Specifications

Specification	E-Stop Model Numbers
	SBIU-E/SBIU-E-B
Enclosures	SBN/SBIT (or equivalent)
Rating	3A 250VAC (AC-15 for electromagnetic switching operation)
Installation Environment	23°F to 104°F (-5°C to 40°C)* *no condensation or freezing
Contact Configuration	<p>1a + 1b</p>  <p>Model SBIU-E Model SBIU-E-B</p>

Installation and Wiring

1. Refer to Figure 1 for assembly and removal.

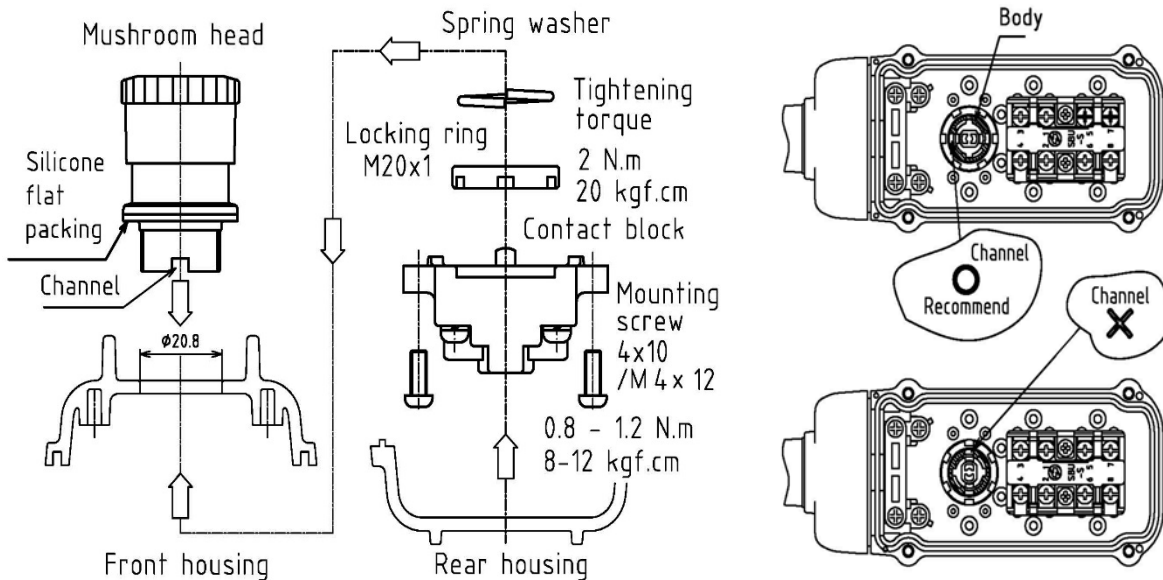


Figure 1: Cross-section and Top View of E-Stop Switch Installation

- Confirm that the gasket of the switch is installed correctly.
- Use properly sized wires to meet voltage and current requirements.
- Tighten the M4 terminal screws to a tightening torque of 1.2 N.m to 1.4 N.m.

WARNING! Improper wires and loose terminals may cause overheating and create a fire hazard during operation. Provide proper protection against electric shocks.

- Use the round crimp terminals.
- There are two channels in the portion of the casing. The channels attach along the length of the enclosure.
- The wrench for the locking ring (Figure 2) is attached to the E-Stop device.



Figure 2: Wrench for the Locking Ring

- Tighten the locking ring with the wrench to a torque of 2.0 N.m.

Operation

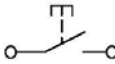
Do not expose the E-Stop switch to excessive shocks and vibrations. Otherwise, the switch may become deformed or damaged, causing malfunctions or operation errors.

WARNING! Do not install, wire, maintain, or inspect the buzzer switch while the power supply is turned on. Failure to comply could result in electric shock or fire hazard.

CAUTION! Do not modify the buzzer switch. Failure to comply could result in damage to the buzzer switch and will void the warranty. Magnetek is not responsible for any modification of the product made by the user.

Please inspect the delivered product to ensure that it is correct. This instruction sheet should be used for the SBU-BzS-B buzzer switch.

Specifications

Specification	Buzzer Switch Model Number(s)
	SBU-BzS-B
Rating	3A 250VAC (AC-15 for electromagnetic switching operation)
Installation Environment	23°F to 104°F (-5°C to 40°C)* *no condensation or freezing
Contact Configuration	1a 

Installation/Removal

Installing the Buzzer Switch

- There are two channels in the portion of the casing. The channels attach along the length of the enclosure.
- The wrench for the hexagon nut (Figure 1) is attached to the buzzer switch.
- Tighten the locking ring using the wrench to a torque of 4.5 – 5 kgf.cm (0.44 – 0.90 N.m).

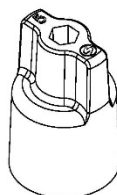


Figure 1: Wrench for Hexagon Nut

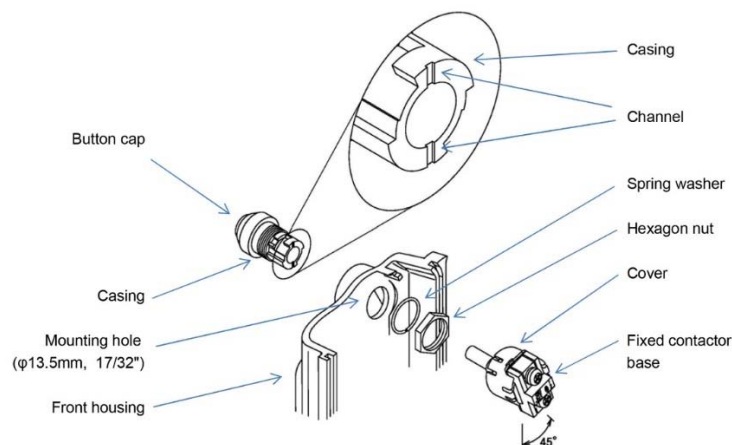


Figure 2: Installation Diagram

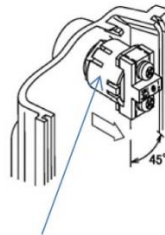


- Lean the fixed contactor base to 45° and insert the casing.
- Rotate the fixed contactor base clockwise to 45° (see Figure 2).
- Use the round crimp terminals.
- Tighten the M4 terminal screws to a tightening torque of 12 – 14 kgf.cm (1.2 – 1.4 N.m).

Removing the Buzzer Switch

Primary Method

- Remove the terminal screws.
- Remove the wiring.
- Rotate the fixed contactor base counterclockwise to 45°.
- Pull the fixed contactor base.
- Remove the hexagon nut and spring washer.
- Pull the button cap and casing from the front housing.



Rotate the fixed contactor base counterclockwise to 45°
Pull the fixed contactor base from the casing.

Figure 3: Primary Buzzer Removal Method

Alternate Method

- Alternately, insert a flathead screwdriver into the slit of the cover, and the pawl of the cover is deformed.
- Rotate the fixed contactor base counterclockwise to 45°, and the fixed contactor base is drawn out.
- Remove the hexagon nut and spring washer.
- Pull the button cap and casing from the front housing.

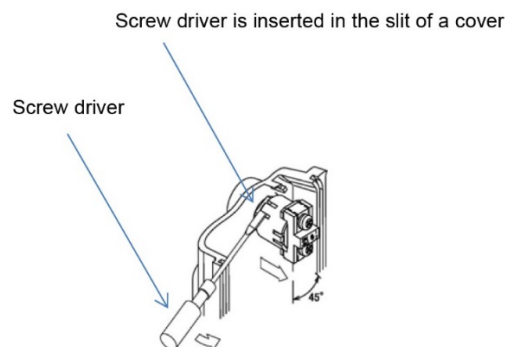


Figure 4: Alternate Buzzer Removal Method

Operation

Do not expose the buzzer switch to excessive shocks and vibrations. Otherwise, the switch may become deformed or damaged, causing malfunctions or operation errors.

WARNING! Do not install, wire, maintain, or inspect the pilot light while the power supply is turned on. Failure to comply could result in electric shock or fire hazard.

CAUTION! Do not modify the pilot light. Failure to comply could result in damage to the pilot light and will void the warranty. Magnetek is not responsible for any modification of the product made by the user.

Please inspect the delivered product to ensure that it is correct. This instruction sheet should be used for the contacts referenced in the specifications.

Specifications	Pilot Light Model			
	PLH-120R	PLH-120G	PLH-120Y	PLH-120T
Voltage Rating	120VAC 50/60Hz 2W	120VAC 50/60Hz 1W	120VAC 50/60Hz 2W	120VAC 50/60Hz 2W
Applicable Standard	UL508; CSA C22.2 No. 14			
Ambient Temperature	32°F to 104°F (0°C to 40°C)			
Applicable Wire Sizing	18 – 16 AWG			
Enclosure	NEMA 4/4X (exposed surface only when installed as intended)			

The following mark is indicated on the pilot light.



Figure 1: UL Recognized Component Mark

Installing the Pilot Light



Figure 2: Pilot Light

- DO NOT use any enclosures other than Magnetek SBN/SBI/SBIC/SBIT series enclosures (or equivalent).
- DO NOT use any metallic enclosures.

CAUTION! Using an inappropriate enclosure or metallic enclosure may create an electric shock and/or fire hazard.

- For Pilot Light Model PLH-120:
 - Use on the flat surface of a NEMA Type 4/4X enclosure.
 - Confirm that the gasket (o-ring) of the pilot light is installed correctly.
 - The enclosure hole dimension should be 13.5mm dia. \pm 0.1mm.
- Tightening Torque
 - Install the spring washer and hexagon nut (M14) to a tightening torque of 3 – 3.5 kgf.cm (0.29 – 0.34 N.m).
 - Spring washers and hexagon nuts (M14) are available for the standard accessory.

Wiring

NOTE: Only qualified personnel should install the wiring.

- Use UL listed/CSA approved cable during installation: 18 – 16 AWG (0.81 – 1.32 mm²), max temperature rating < 60°C.
- Use copper conductor only.
- Once the pilot light is wired, the following insulated close-end connector is recommended (see other side):

Cat. No. 0191600012

From Molex, Inc.

Wire Range: 18 – 16 AWG Cu stranded

Number of Wires: 2 – 3; 4 – 8

Wire Strip Length: 9 – 11 (23/64 – 7/16); 10 – 12 (13/32 – 15/32)

NOTE: Use the corresponding crimping tool, such as model WH4791-ND from Molex, Inc., or equivalent.



4. Do NOT solder the wires, and do not connect bare wires direct for wire connections.

Operation

1. If the crane/hoist moves in a different direction regardless of the controls from the pushbutton station, stop operation immediately. If the pushbutton station is malfunctioning, the operator may be injured.
2. Do not expose the pushbutton station to excessive shocks and vibrations. Otherwise, the pilot light may become deformed or damaged, causing malfunctions or operation errors.

Wiring Diagrams

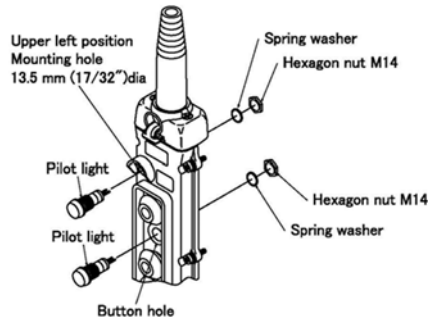


Figure 3: Pilot Light Placement(s) and Installation

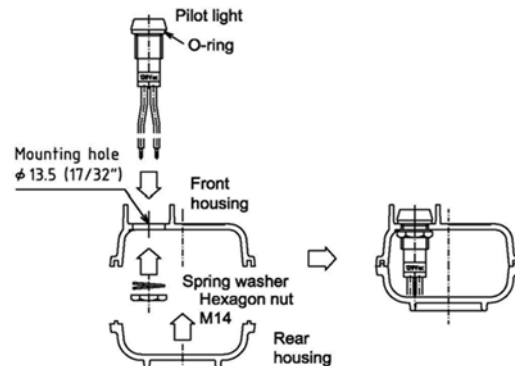


Figure 4: Cross-section view of Upper Left Position Mounting Hole Installation

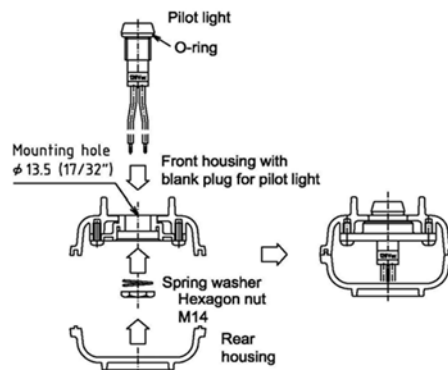


Figure 5: Cross-section view of Pilot Light Installation near Pushbuttons